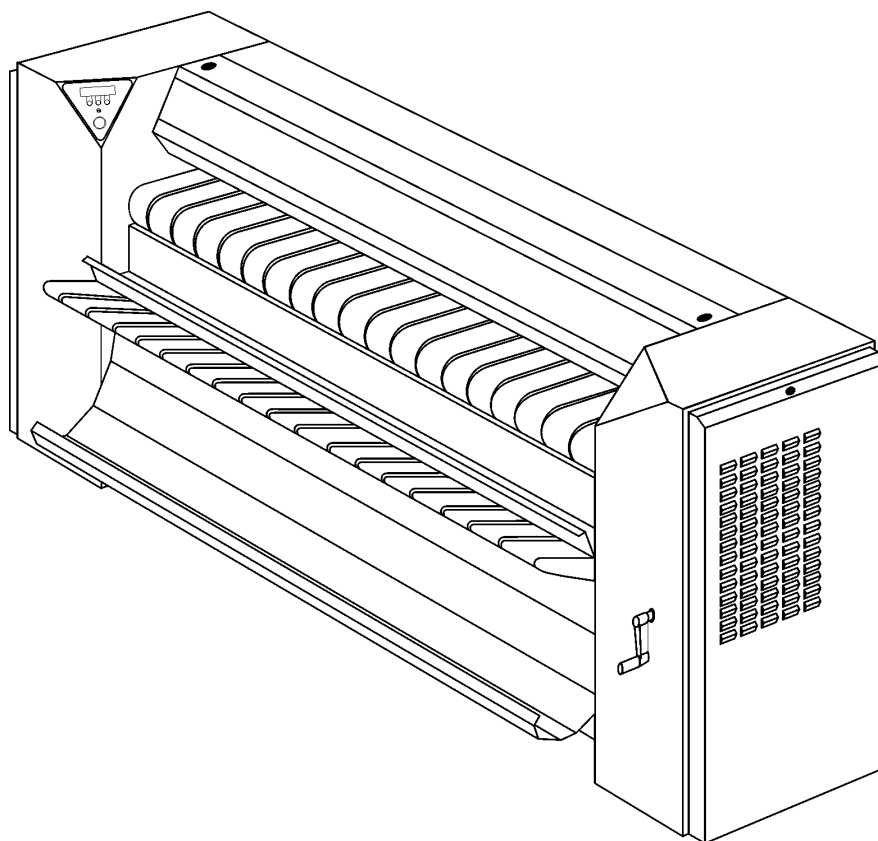


Spare Parts Catalogue

Catalogue de pièces de rechange



IC4 4819-4832 LF

Ironer

Sécheuse repasseuse

Longitudinal folding

Pliage longitudinal

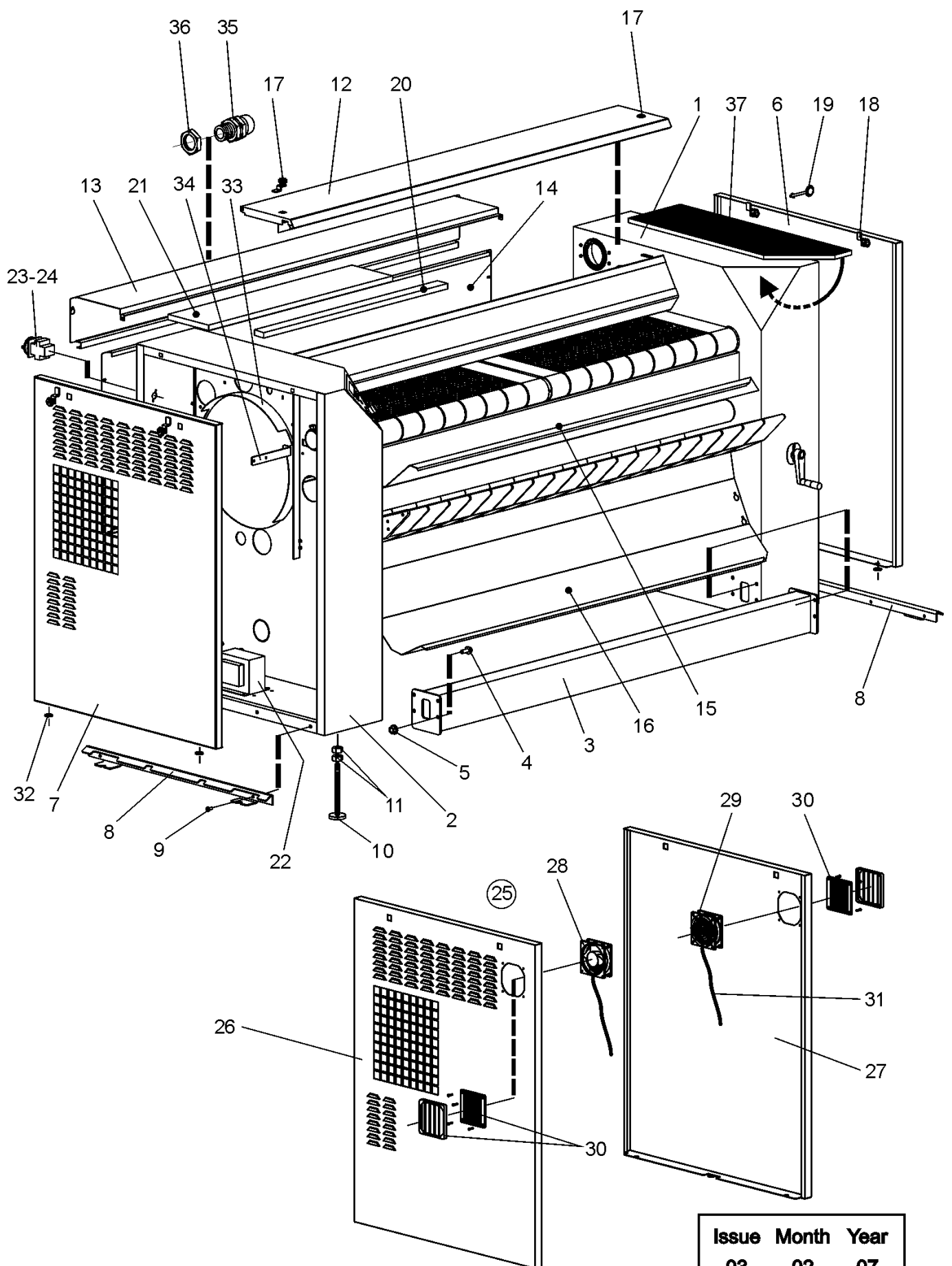
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IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

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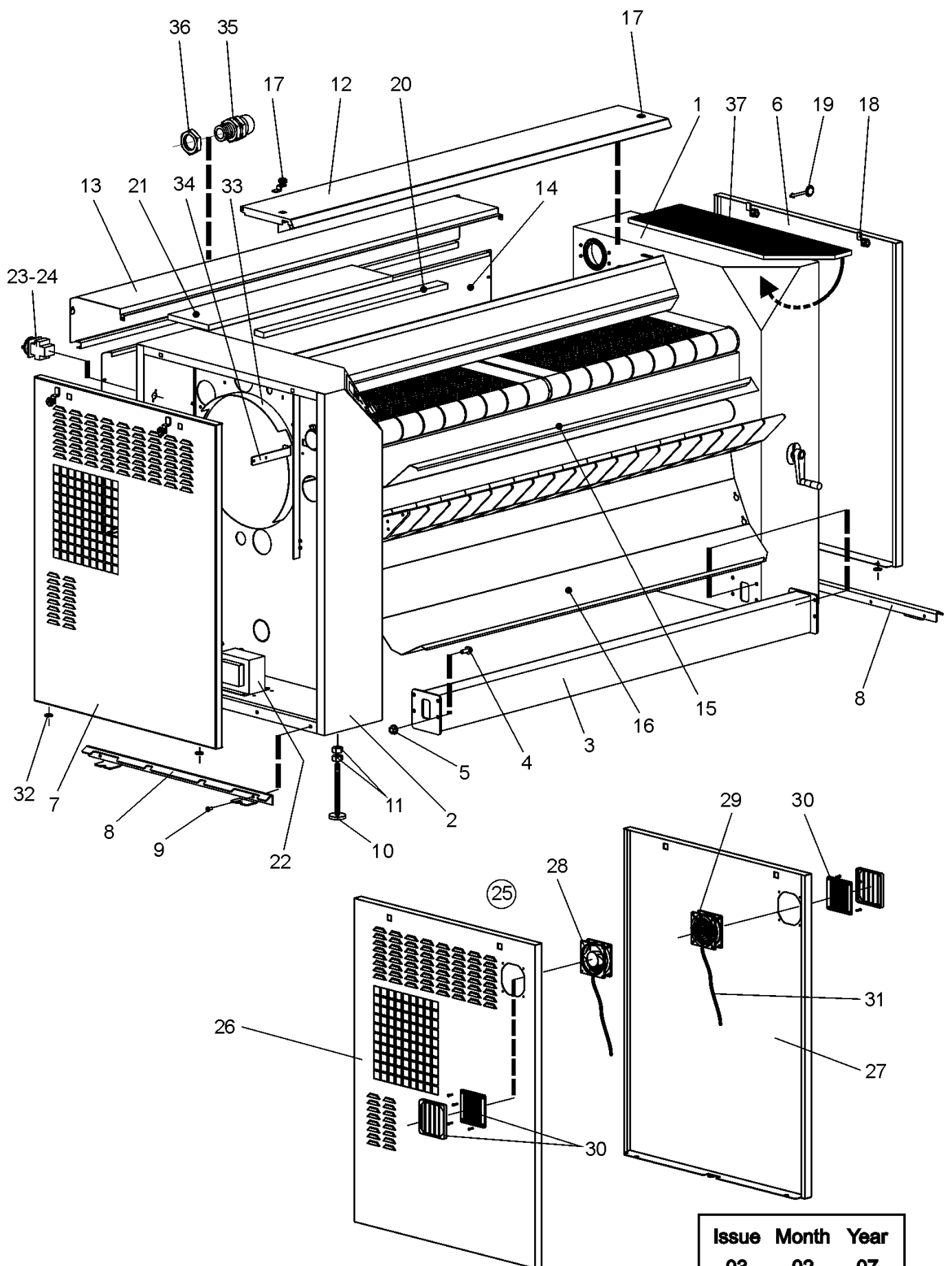
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Casing

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610798/1	5	2	2007

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
		IC44821LF								
			IC44825LF							
				IC44828LF						
					IC44832LF					
1	1	1	1	1	1	32104282	Right casing	Caisson droit	3	
2	1	1	1	1	1	32104284	Right casing	Caisson gauche	3	
3	2					32103765	Box spar	Longeron	3	
		2				32103764	Box spar	Longeron	3	
			2			32103763	Box spar	Longeron	3	
				2		32103762	Box spar	Longeron	3	
					2	32103761	Box spar	Longeron	3	
4	16	16	16	16	16	74033015	Screw	Vis	3	M10x30
5	16	16	16	16	16	74033204	Cage nut	Ecrou	3	M10
6	1	1	1	1	1	32104433	Side frame	Carter latéral	3	
7	1	1	1	1	1	32103787	Side frame	Carter latéral	3	Gas heating
	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating
8	2	2	2	2	2	32103788	Handling hook	Crochet de manutention	3	
9	8	8	8	8	8	74033102	Screw	Vis	3	M8x20
10	4	4	4	4	4	32103822	Adjustable foot	Pied de réglage	3	
11	8	8	8	8	8	74021031	Cage nut	Ecrou	3	M14
12	1					32100195	Upper casing	Carter supérieur	3	Steel
*	1					55013493	Upper casing Kit	Kit carter supérieur	3	Aluminium
		1				32100194	Upper casing	Carter supérieur	3	Steel
*		1				55013492	Upper casing Kit	Kit carter supérieur	3	Aluminium
			1			32100193	Upper casing	Carter supérieur	3	Steel
*			1			55013491	Upper casing Kit	Kit carter supérieur	3	Aluminium
				1		32100192	Upper casing	Carter supérieur	3	Steel
*				1		55013490	Upper casing Kit	Kit carter supérieur	3	Aluminium
					1	32100191	Upper casing	Carter supérieur	3	Steel
*					1	55013489	Upper casing Kit	Kit carter supérieur	3	Aluminium
13	1					32104205	Rear housing	Carter arrière	3	Upper
		1				32104204	Rear housing	Carter arrière	3	Upper
			1			32104203	Rear housing	Carter arrière	3	Upper
				1		32104202	Rear housing	Carter arrière	3	Upper
14	1				1	32104201	Rear housing	Carter arrière	3	Upper
		1				32104215	Rear housing	Carter arrière	3	Lower
			1			32104214	Rear housing	Carter arrière	3	Lower
				1		32104213	Rear housing	Carter arrière	3	Lower
					1	32104212	Rear housing	Carter arrière	3	Lower
15	1				1	32104211	Rear housing	Carter arrière	3	Lower
		1				32100305	Feeding vat	Bac d'engagement	3	
			1			32100304	Feeding vat	Bac d'engagement	3	
				1		32100303	Feeding vat	Bac d'engagement	3	
					1	32100302	Feeding vat	Bac d'engagement	3	
16	1					32100301	Feeding vat	Bac d'engagement	3	
		1				32100745	Receipt tray	Bac réception	3	ill. 610797
			1			32100744	Receipt tray	Bac réception	3	ill. 610797
				1		32100743	Receipt tray	Bac réception	3	ill. 610797
					1	32100742	Receipt tray	Bac réception	3	ill. 610797
						32100741	Receipt tray	Bac réception	3	ill. 610797
17	2	2	2	2	2	74030092	Lock	Serrure	3	L=32mm
18	4	4	4	4	4	74030103	Lock	Serrure	3	L=38mm
19	3	3	3	3	3	74030141	Key	Clé	3	
20	-	-	-	-	-	75011084	Foam	Mousse	3	910x55x20
21	-	-	-	-	-	75011085	Foam	Mousse	3	930x205x20
22	1	1	1	1	1	71021091	Transformer	Transformateur	1,2	1000VA



610798

Issue	Month	Year
03	02	07

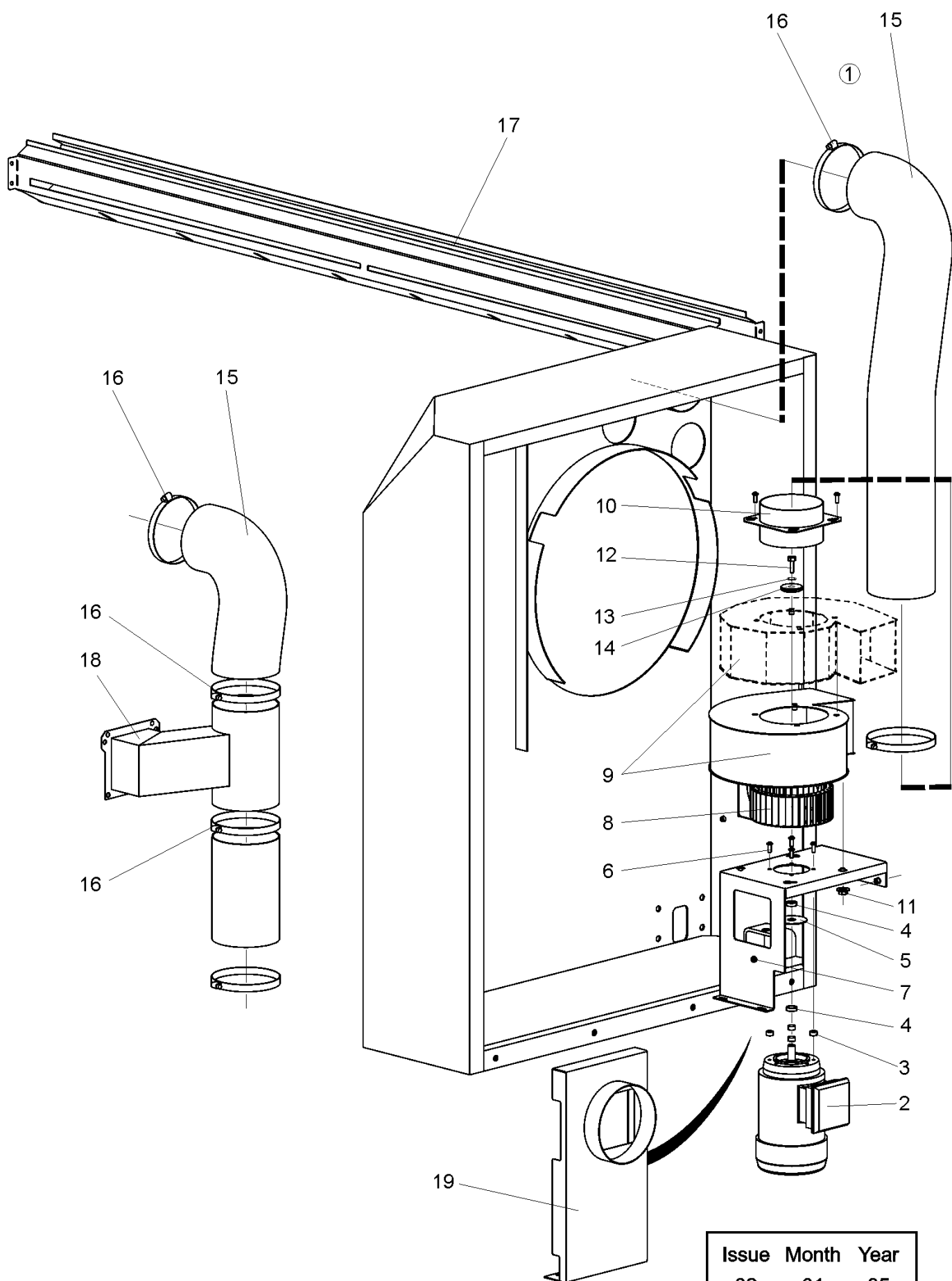
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Casing

Carrosserie

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610798/1	5	2	2007

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
23	IC44819LF					71054137	Main switch	Interrupteur général	1,2	25A Gas & steam heating
	1	1	1	1	1					
24	IC44821LF					71054168	Main switch	Interrupteur général	1,2	63A Electric heating
	1	1								
25	IC44825LF					71054135	Main switch	Interrupteur général	1,2	100A Electric heating
			1	1	1					
26	IC44828LF					71054136	Fender waling	Capot de protection	3	Electric heating
	1	1	1	1	1					
27	IC44832LF					55012466	Ventilation kit	Kit ventilation	1,2	Complete Gas heating
	1	1	1	1	1					
28						55013019	Ventilation kit	Kit ventilation	1,2	Complete Steam or electric heating
29						75015105	•Side frame	•Carter latéral	3	Left
	1	1	1	1	1					
30						73016166	•Side frame	•Carter latéral	1,2	Right
	1	1	1	1	1					
31						32104156	•Cooler fan	•Ventilateur	1,2	
	2	2	2	2	2					
32						71079035	•Protective grid	•Grille de protection	3	
	2	2	2	2	2					
33						71079012	•Grid	•Grille	3	Outside
	2	2	2	2	2					
34						32104190	•Cable set	•Toron	3	
	1	1	1	1	1					
35						71079035	Grommet	Passe-fil	3	Ø14
	4	4	4	4	4					
36						71079035	Insulator	Isolant	3	
	2	2	2	2	2					
37						32104156	Suction pipe socket	Support de tuyau d'aspiration	3	
	1	1	1	1	1					
38						71079035	Cable fitting	Presse étoupe	3	Ø29/36
	1	1	1	1	1					
39						71079012	Locking nut	Contre-écrou	3	Ø29
	1	1	1	1	1					
40						32104190	Insulator	Isolant	1,2	Gas heating
	1	1	1	1	1					



610776

Issue	Month	Year
02	01	05

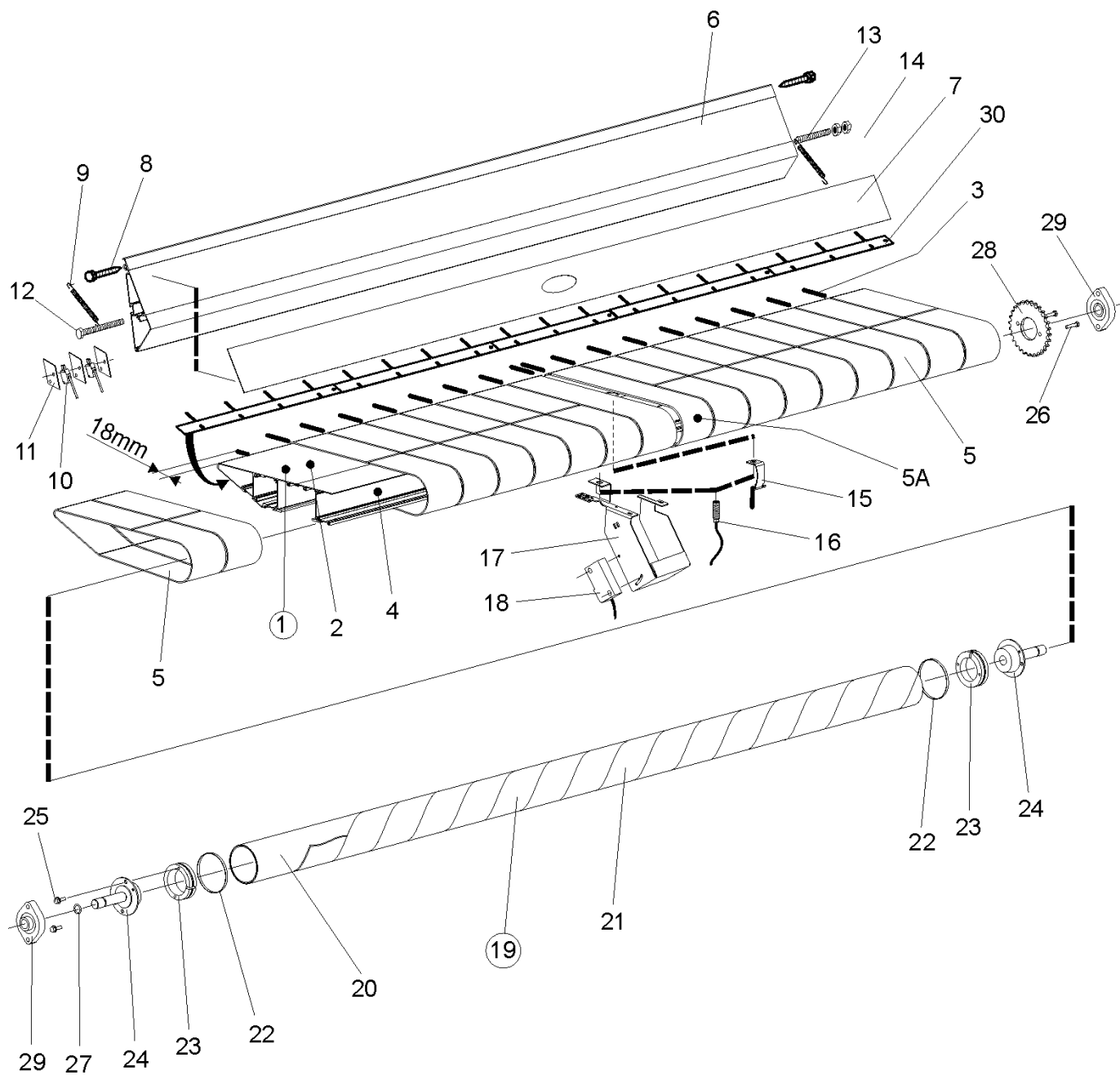
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Suction device and ventilation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610776/1	2	1	2005

Aspiration et ventilation

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1	1	1	1	1	55012310	Cooler fan	Ventilateur	3	Complete
	1	1	1	1	1	55012490	Cooler fan	Ventilateur	3	Complete
2	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	4	4	4	4	4	32100145	•Locking spacer	•Entretoise de blocage	3	
4	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
5	1	1	1	1	1	32100147	•Ventilation disk	•Disque de ventilation	3	
6	8	8	8	8	8	74033101	•Screw	•Vis	3	M6x16
7	1	1	1	1	1	32104296	•Motor bracket	•Support moteur	3	
	1	1	1	1	1	32104431	•Motor bracket	•Support moteur	3	
8	1	1	1	1	1	71020054	•Turbine	•Turbine	3	
9	1	1	1	1	1	32101362	•Spiral	•Volute	3	
	1	1	1	1	1	32104438	•Spiral	•Volute	3	
10	1	1	1	1	1	32101823	•Nozzle	•Buse	3	
11	4	4	4	4	4	74033202	•Cage nut	•Ecrou	1,2	M6
12	1	1	1	1	1	74010001	•Screw	•Vis	3	M5x20
13	1	1	1	1	1	74036403	•Washer	•Rondelle	3	Ø5
14	2	2	2	2	2	74036806	•Washer	•Rondelle	3	Ø5x30
15	1	1	1	1	1	74031039	Extensible hose	Tuyau extensible	3	Ø125
16	2-4	2-4	2-4	2-4	2-4	72046144	Cramp	Collier	3	Ø120/140
17	1					32104375	Vapour suction tube	Tube aspiration des buées	3	
		1				32104374	Vapour suction tube	Tube aspiration des buées	3	
			1			32104373	Vapour suction tube	Tube aspiration des buées	3	
				1		32104372	Vapour suction tube	Tube aspiration des buées	3	
					1	32104371	Vapour suction tube	Tube aspiration des buées	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	Gas heating
19	1	1	1	1	1	32104432	Nozzle	Buse	3	Side output



610777

Issue	Month	Year
03	05	06

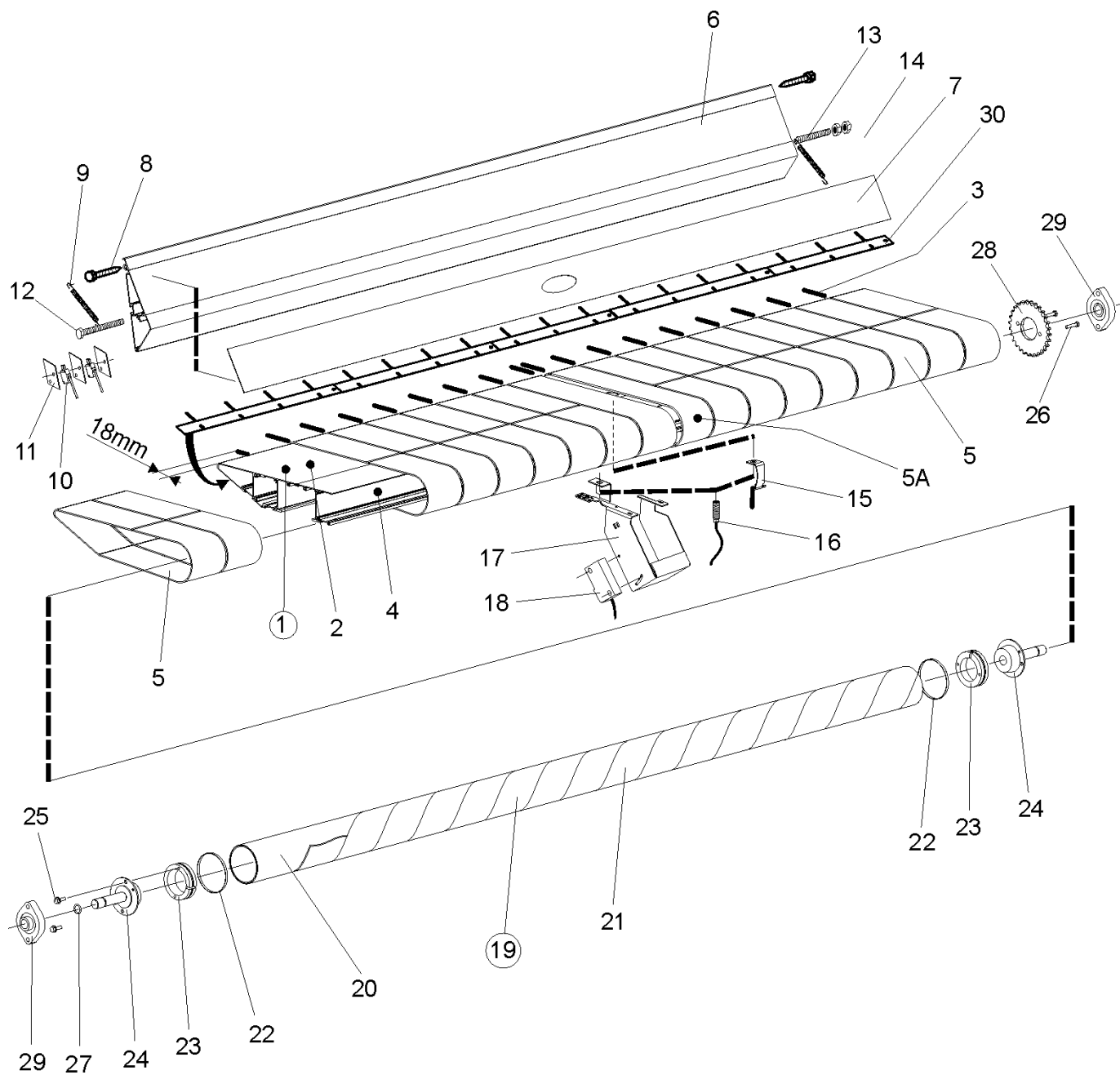
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Feeding table

Table engagement

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610777/1	3	5	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1					32100675	Feeding table	Table d'engagement	3	Complete
		1				32100674	Feeding table	Table d'engagement	3	Complete
			1			32100673	Feeding table	Table d'engagement	3	Complete
				1		32100672	Feeding table	Table d'engagement	3	Complete
					1	32100671	Feeding table	Table d'engagement	3	Complete
2	1						•Feeding table	•Table d'engagement	3	
		1					•Feeding table	•Table d'engagement	3	
			1				•Feeding table	•Table d'engagement	3	
				1			•Feeding table	•Table d'engagement	3	
					1		•Feeding table	•Table d'engagement	1,2	
3	18	20	24	26	30	74023105	•Pin	•Goupille	3	Ø3x30
4	1					64000505	Intermediate table	Table intermédiaire	3	
		1				64000504	Intermediate table	Table intermédiaire	3	
			1			64000503	Intermediate table	Table intermédiaire	3	
				1		64000502	Intermediate table	Table intermédiaire	3	
					1	64000501	Intermediate table	Table intermédiaire	3	
5	17	19	23	25	29	77010219	Feeding strip	Bande d'engagement	1,2	
5A	1	1	1	1	1	77010300	Feeding strip	Bande d'engagement	1,2	L=90mm
6	1					32100605	Finger protection	Sécurité mains	3	
		1				32100604	Finger protection	Sécurité mains	3	
			1			32100603	Finger protection	Sécurité mains	3	
				1		32100602	Finger protection	Sécurité mains	3	
					1	32100601	Finger protection	Sécurité mains	3	
7	1					32102345	Upper side casing	Bandeau façade	3	
		1				32102344	Upper side casing	Bandeau façade	3	
			1			32102343	Upper side casing	Bandeau façade	3	
				1		32102342	Upper side casing	Bandeau façade	3	
					1	32102341	Upper side casing	Bandeau façade	3	
8	2	2	2	2	2	74020234	Screw	Vis	3	M8x25
9	2	2	2	2	2	32101296	Return spring	Ressort de rappel	3	
10	2	2	2	2	2	71054151	Micro-switch	Microswitch	1,2	
11	3	3	3	3	3	71078020	End plate	Plaque isolante	3	
12	1	1	1	1	1	74020054	Screw	Vis	3	M6x50
13	1	1	1	1	1	32100964	Threaded bar	Tige filetée	3	M6x70
14	2	2	2	2	2	74033202	Cage nut	Ecrou	3	M6
15	1	1	1	1	1	32103565	Cells support	Support cellules	3	
16	1	1	1	1	1	71050189	Photocell	Cellule photoélectrique	1,2	
17	1	1	1	1	1	32104407	Cells support	Support cellules	3	With folding only
18	1	1	1	1	1	71050188	Photocell	Cellule photoélectrique	1,2	
19	1					55012405	Feeding satellite	Satellite engagement	3	Complete
		1				55012404	Feeding satellite	Satellite engagement	3	Complete
			1			55012403	Feeding satellite	Satellite engagement	3	Complete
				1		55012402	Feeding satellite	Satellite engagement	3	Complete
					1	55012401	Feeding satellite	Satellite engagement	3	Complete
20	1					32100065	•Pipe	•Tube	3	
		1				32100064	•Pipe	•Tube	3	
			1			32100063	•Pipe	•Tube	3	
				1		32100062	•Pipe	•Tube	3	
					1	32100061	•Pipe	•Tube	3	
21	11	12	14	15	17	77010002050	•Adhesive strip	•Bande adhésive	3	L=50m
22	2	2	2	2	2	72046158	•Clamp	•Collier de serrage	3	
23	2	2	2	2	2	32100021	•Cone	•Cône	3	
24	2	2	2	2	2	32103831	•Ferrule	•Embout	3	
25	2	2	2	2	2	74033003	•Screw	•Vis	3	M6x20



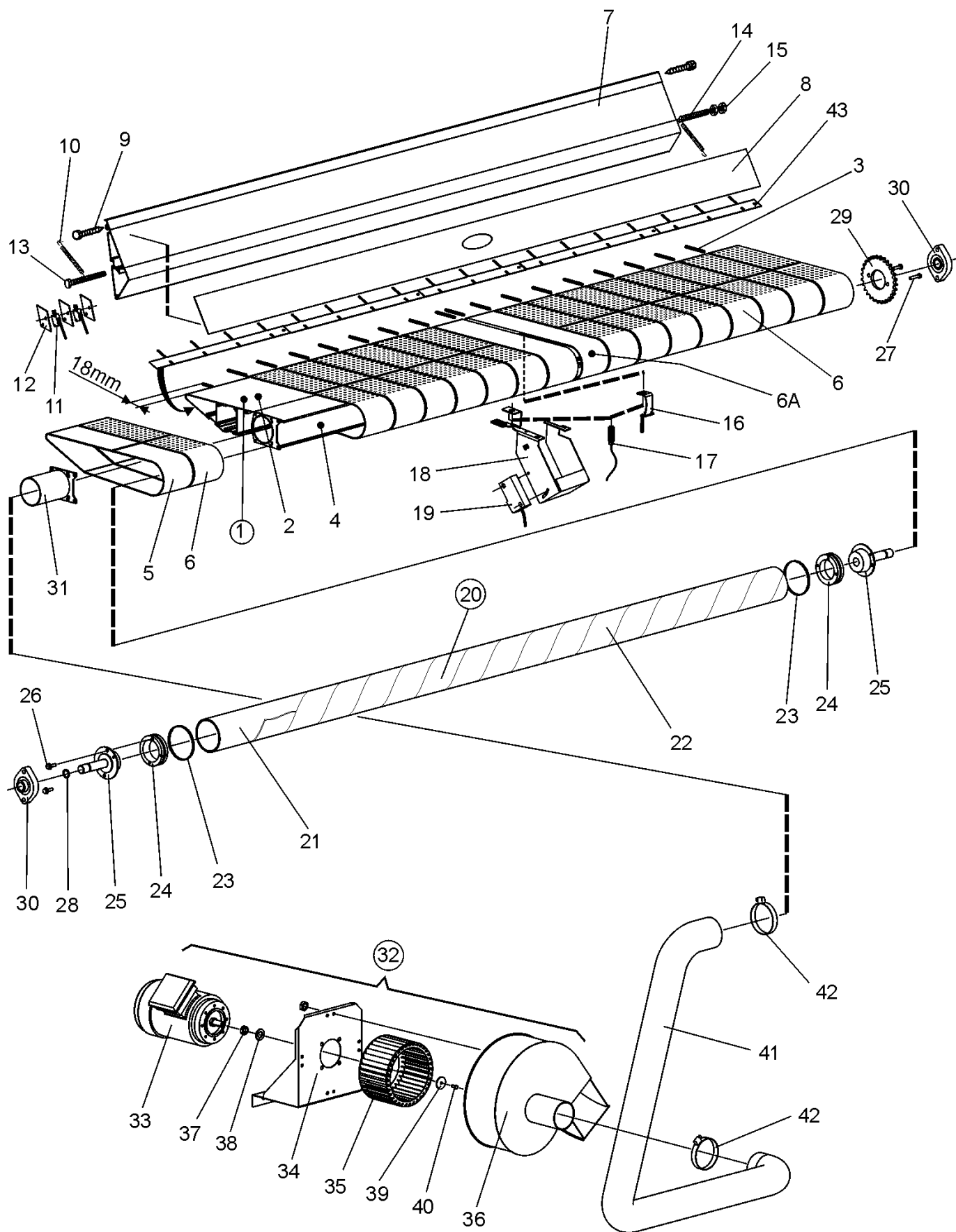
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Feeding table

Table engagement

Illustration Issue Month Year
Schéma Issue Month Year
610777/1 3 5 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
		IC44821LF								
			IC44825LF							
				IC44828LF						
					IC44832LF					
26	2	2	2	2	2	74020030	•Screw	•Vis	3	M6x30
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	3	Ø15
28	1	1	1	1	1	32104347	•Disc	•Disque	3	28 teeth
29	2	2	2	2	2	73010080	Bearing box	Palier	3	
30	1					55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1				55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1			55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1		55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1	55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional



610778

Issue	Month	Year
03	05	06

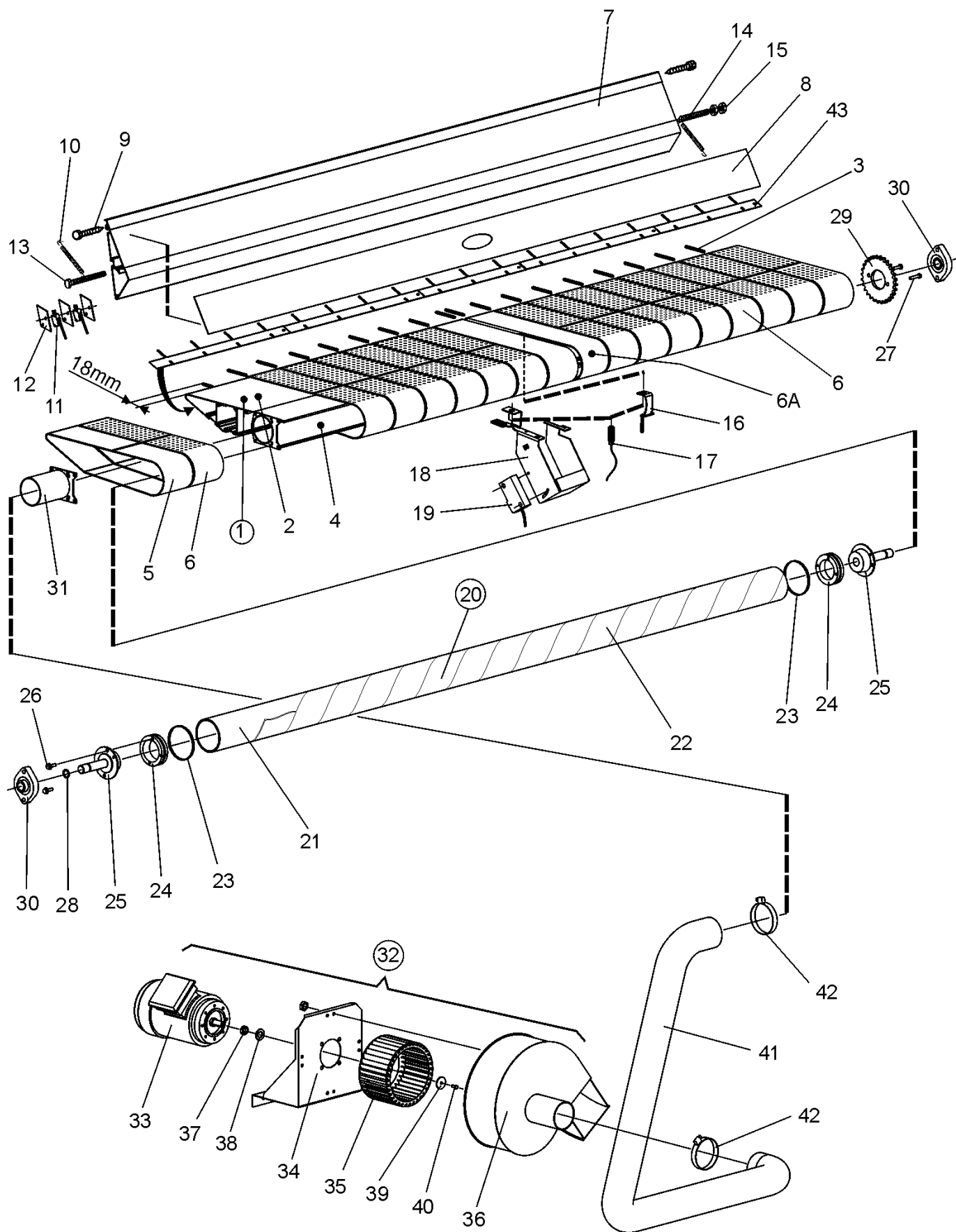
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Feeding table with suction

Table engagement avec aspiration

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/2	3	5	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques	
1	IC44819LF					32100675	Feeding table	Table d'engagement	3	Complete	
	IC44821LF						Feeding table	Table d'engagement	3		
	IC44825LF						32100673	Feeding table	Table d'engagement		3
	IC44828LF						32100674	Feeding table	Table d'engagement		3
	IC44832LF						32100672	Feeding table	Table d'engagement		3
							32100671	Feeding table	Table d'engagement		3
							•Feeding table	•Table d'engagement	3		
							•Feeding table	•Table d'engagement	3		
							•Feeding table	•Table d'engagement	3		
							•Feeding table	•Table d'engagement	3		
							•Feeding table	•Table d'engagement	3		
							•Feeding table	•Table d'engagement	1,2		
							74023105	•Pin	•Goupille		3
							32102825	Extractor table	Table aspirante		3
							32102824	Extractor table	Table aspirante		3
							32102823	Extractor table	Table aspirante		3
							32102822	Extractor table	Table aspirante		3
							32102821	Extractor table	Table aspirante		3
							77010219	Feeding strip	Bande d'engagement		1,2
							77010252	Feeding strip	Bande d'engagement		1,2
							77010300	Feeding strip	Bande d'engagement		1,2
2						32100605	Finger protection	Sécurité mains	3	L=90mm	
						32100604	Finger protection	Sécurité mains	3		
						32100603	Finger protection	Sécurité mains	3		
						32100602	Finger protection	Sécurité mains	3		
						32100601	Finger protection	Sécurité mains	3		
						32102345	Upper side casing	Bandeau façade	3		
						32102344	Upper side casing	Bandeau façade	3		
						32102343	Upper side casing	Bandeau façade	3		
						32102342	Upper side casing	Bandeau façade	3		
						32102341	Upper side casing	Bandeau façade	3		
						74020234	Screw	Vis	3		
						32101296	Return spring	Ressort de rappel	3		
						71054151	Micro-switch	Microswitch	1,2		
						71078020	End plate	Plaque isolante	3		
						74020054	Screw	Vis	3		
						32100964	Threaded bar	Tige filetée	3		
						74033202	Cage nut	Ecrou	3		
						71050189	Photocell	Cellule photoélectrique	1,2		
						32103644	Photocell	Cellule photoélectrique	1,2		
						32104407	Cells support	Support cellules	3		
						71050188	Photocell	Cellule photoélectrique	1,2		
3						55012405	Feeding satellite	Satellite engagement	3	With folding only	
						55012404	Feeding satellite	Satellite engagement	3		
						55012403	Feeding satellite	Satellite engagement	3		
						55012402	Feeding satellite	Satellite engagement	3		
						55012401	Feeding satellite	Satellite engagement	3		
						32100065	Pipe	Tube	3		
						32100064	Pipe	Tube	3		
						32100063	Pipe	Tube	3		
						32100062	Pipe	Tube	3		
						32100061	Pipe	Tube	3		
						77010002050	Adhesive strip	Bande adhésive	3		
						72046158	Clamp	Collier de serrage	3		
						32100021	Cone	Cône	3		
						32103831	Ferrule	Embout	3		



610778

Issue	Month	Year
03	05	06

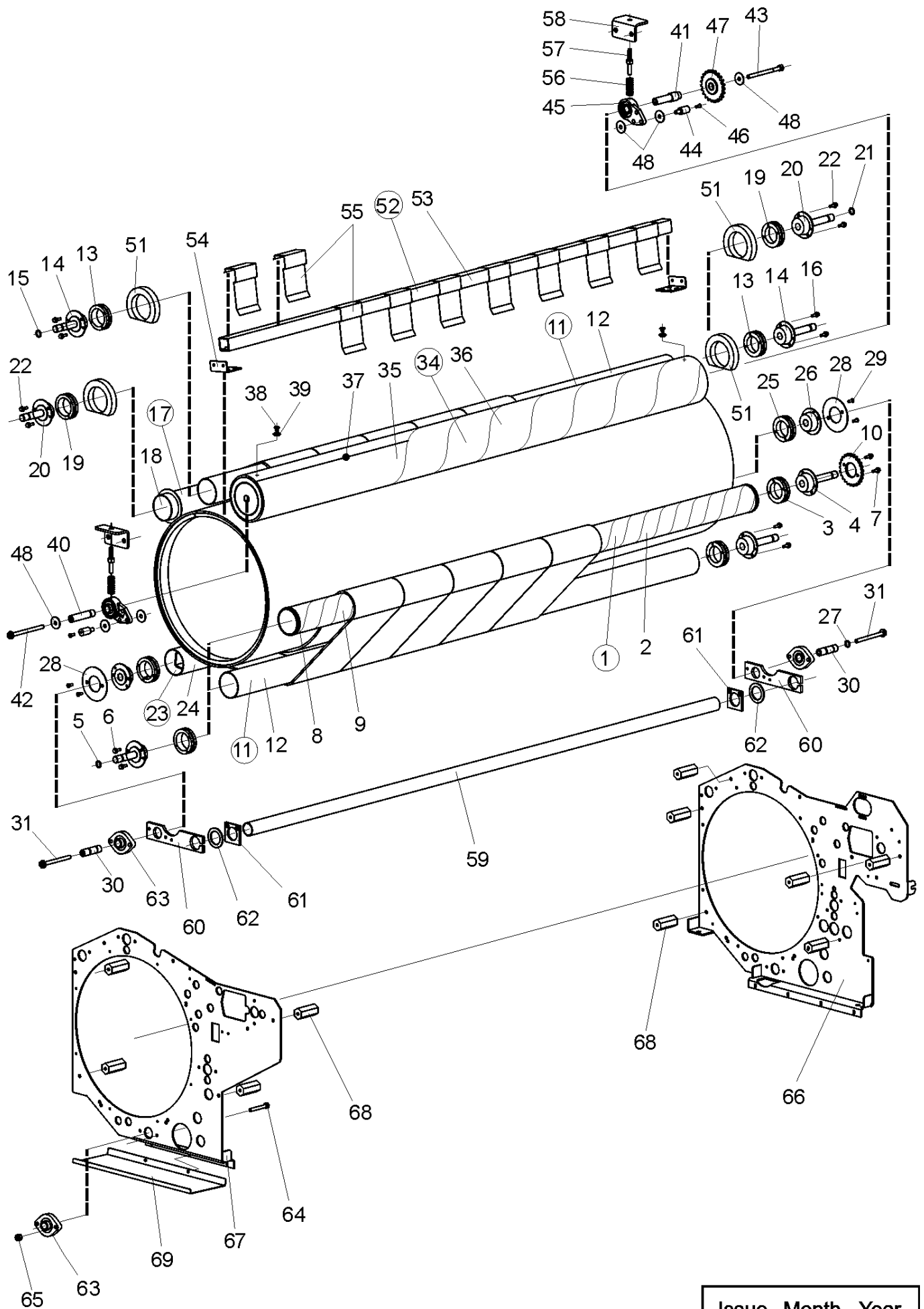
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Feeding table with suction

Table engagement avec aspiration

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/2	3	5	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
26	2	2	2	2	2	74033003	Screw	Vis	3	M6x20
27	2	2	2	2	2	74020030	Screw	Vis	3	M6x30
28	1	1	1	1	1	73016189	O-ring	Joint torique	3	Ø15
29	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth
30	2	2	2	2	2	73010080	Bearing box	Palier	3	
31	1	1	1	1	2	32102798	Flange	Bride	3	
32	1	1	1	1	2	55012183	Turbine	Turbine	3	Complete
33	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
34	1	1	1	1	1	32102777	•Rail	•Support	3	
35	1	1	1	1	1	71020060	•Turbine	•Turbine	3	
36	1	1	1	1	1	32102819	•Spiral	•Volute	3	
37	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
38	1	1	1	1	1	74036011	•Washer	•Rondelle	3	Ø14
39	1	1	1	1	1	74036806	•Washer	•Rondelle	3	Ø5x30
40	1	1	1	1	1	74020080	•Screw	•Vis	3	M5x12
41	3	3	3	3	5	75015195	Hose	Tuyau flexible	3	Ø70
42	2	2	2	2	4	72046162	Cramp	Collier	3	Ø70/90
43	1					55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1				55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1			55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1		55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1	55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional



610785

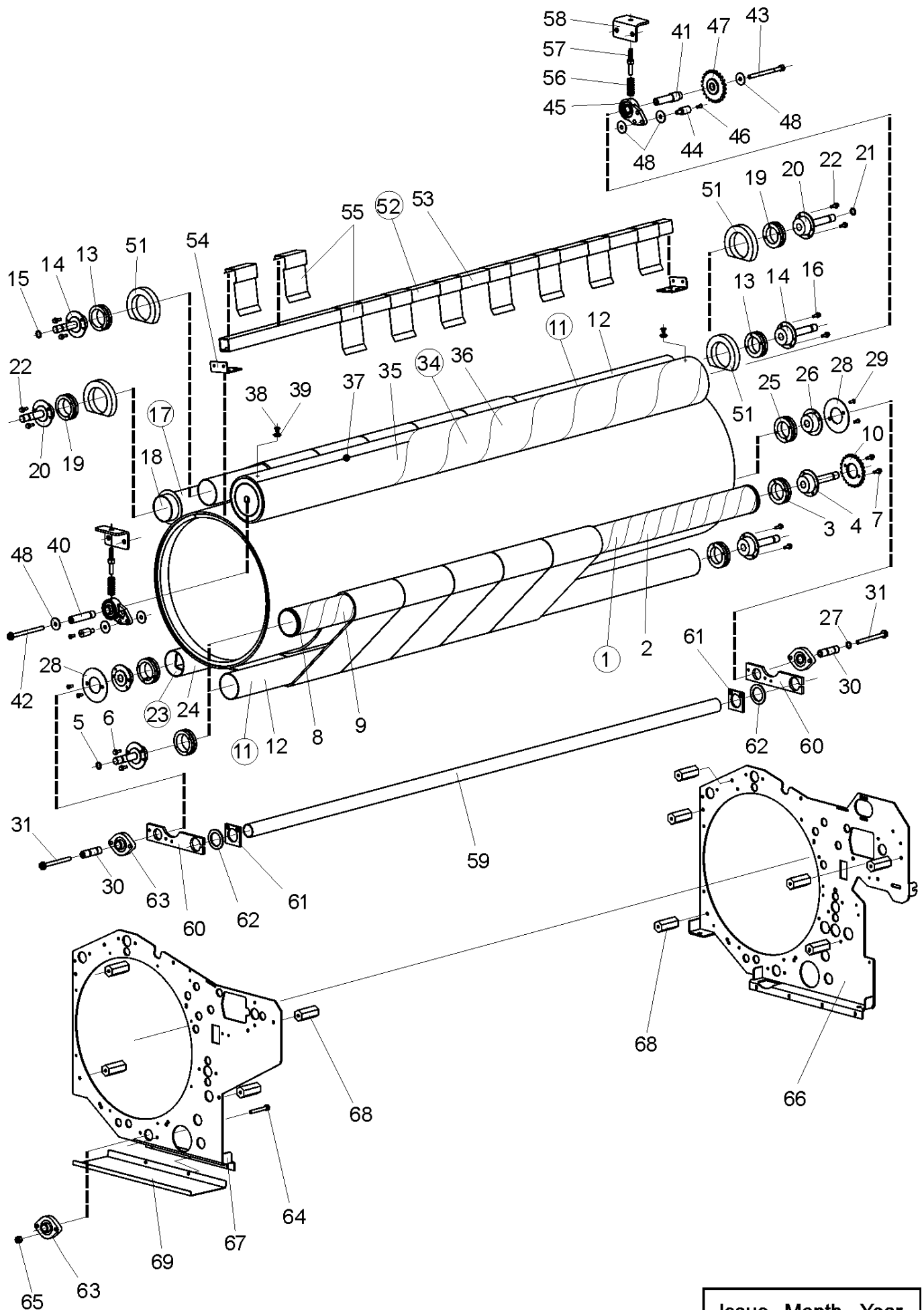
Issue	Month	Year
02	10	06

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Satellites

Illustration Issue Month Year
Schéma Issue Month Year
610785/1 2 10 2006

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819LF						
IC44821LF						
IC44825LF						
IC44828LF						
IC44832LF						
1	1		55012015 Driving satellite	Satellite entraînement	3	Complete
	1		55012014 Driving satellite	Satellite entraînement	3	Complete
	1		55012013 Driving satellite	Satellite entraînement	3	Complete
	1		55012012 Driving satellite	Satellite entraînement	3	Complete
2	1		55012011 Driving satellite	Satellite entraînement	3	Complete
	1		32100065 •Pipe	•Tube	3	
	1		32100064 •Pipe	•Tube	3	
	1		32100063 •Pipe	•Tube	3	
	1		32100062 •Pipe	•Tube	3	
	1		32100061 •Pipe	•Tube	3	
3	2	2	32100021 •Cone	•Cône	3	
4	2	2	32103831 •Ferrule	•Embout	3	
5	1	1	73016189 •O-ring	•Joint torique	3	Ø15
6	2	2	74033003 •Screw	•Vis	3	M6x20
7	2	2	74020030 •Screw	•Vis	3	M6x30
8	2	2	72046158 •Clamp	•Collier de serrage	3	
9	1m	1m	77010002050 •Adhesive strip	•Bande adhésive	3	L=50m
10	1	1	32100988 •Disc	•Disque	3	25 teeth
11	2		55012025 Gear satellite	Satellite renvoi	3	Complete
	2		55012024 Gear satellite	Satellite renvoi	3	Complete
	2		55012023 Gear satellite	Satellite renvoi	3	Complete
	2		55012022 Gear satellite	Satellite renvoi	3	Complete
12	1		55012021 Gear satellite	Satellite renvoi	3	Complete
	1		32100065 •Pipe	•Tube	3	
	1		32100064 •Pipe	•Tube	3	
	1		32100063 •Pipe	•Tube	3	
	1		32100062 •Pipe	•Tube	3	
	1		32100061 •Pipe	•Tube	3	
13	2	2	32100021 •Cone	•Cône	3	
14	2	2	32103831 •Ferrule	•Embout	3	
15	1	1	73016189 •O-ring	•Joint torique	3	Ø15
16	4	4	74033003 •Screw	•Vis	3	M6x20
17	1		55012035 Strips guide satellite	Satellite guide bandes	3	Complete
	1		55012034 Strips guide satellite	Satellite guide bandes	3	Complete
	1		55012033 Strips guide satellite	Satellite guide bandes	3	Complete
	1		55012032 Strips guide satellite	Satellite guide bandes	3	Complete
18	1		55012031 Strips guide satellite	Satellite guide bandes	3	Complete
	1		32100075 •Pipe	•Tube	3	
	1		32100074 •Pipe	•Tube	3	
	1		32100073 •Pipe	•Tube	3	
	1		32100072 •Pipe	•Tube	3	
	1		32100071 •Pipe	•Tube	3	
19	2	2	32100021 •Cone	•Cône	3	
20	2	2	32103831 •Ferrule	•Embout	3	
21	1	1	73016189 •O-ring	•Joint torique	3	Ø15
22	4	4	74033003 •Screw	•Vis	3	M6x20
23	1		55012045 Tension satellite	Satellite tendeur	3	Complete
	1		55012044 Tension satellite	Satellite tendeur	3	Complete
	1		55012043 Tension satellite	Satellite tendeur	3	Complete
	1		55012042 Tension satellite	Satellite tendeur	3	Complete
24	1		55012041 Tension satellite	Satellite tendeur	3	Complete
	1		32100085 •Pipe	•Tube	3	
	1		32100084 •Pipe	•Tube	3	
	1		32100083 •Pipe	•Tube	3	



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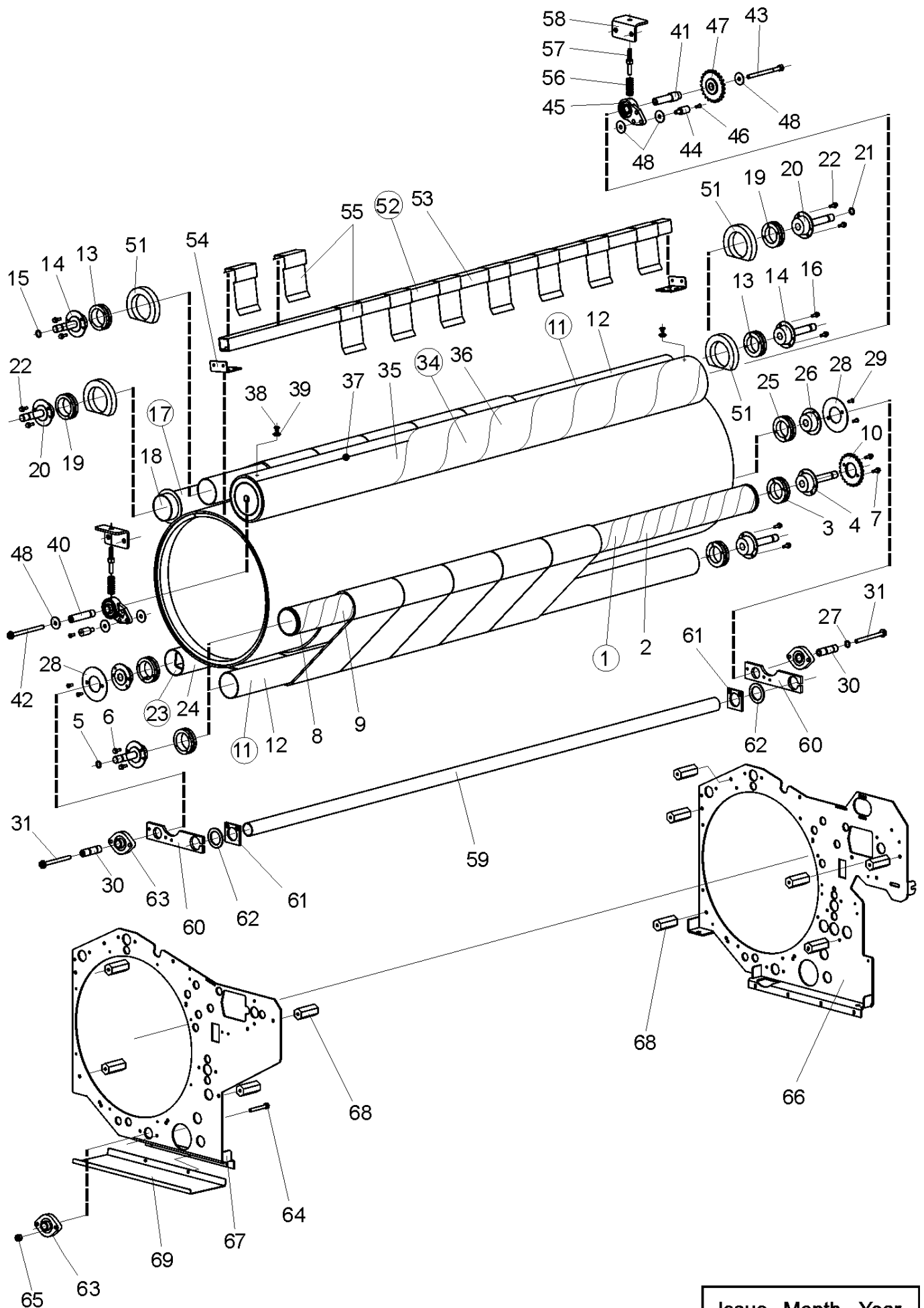
Issue	Month	Year
02	10	06

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Satellites

Illustration Issue Month Year
Schéma Issue Month Year
610785/1 2 10 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
					1	32100082	•Pipe	•Tube	3	
				1		32100081	•Pipe	•Tube	3	
25	2	2	2	2	2	32100021	•Cone	•Cône	1,2	
26	2	2	2	2	2	32100024	•Ferrule	•Embout	3	
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	1,2	Ø15
28	2	2	2	2	2	32100100	•Disc	•Disque	3	
29	4	4	4	4	4	74033101	•Screw	•Vis	3	M6x16
30	2	2	2	2	2	32100036	•Shaft	•Axe	3	
* 31	2	2	2	2	2	74020260	•Screw	•Vis	3	M10x100
* 32	-	-	-	-	-		•	•		Not used
* 33	-	-	-	-	-		•	•		Not used
34	1					55012235	Presser satellite	Satellite presseur	3	Complete
		1				55012234	Presser satellite	Satellite presseur	3	Complete
			1			55012233	Presser satellite	Satellite presseur	3	Complete
				1		55012232	Presser satellite	Satellite presseur	3	Complete
					1	55012231	Presser satellite	Satellite presseur	3	Complete
35	1					32104225	•Pipe	•Tube	3	
		1				32104224	•Pipe	•Tube	3	
			1			32104223	•Pipe	•Tube	3	
				1		32104222	•Pipe	•Tube	3	
					1	32104221	•Pipe	•Tube	3	
36	1	1				77010278	•Trim	•Garniture	3	15mm
			1	1		77010279	•Trim	•Garniture	3	15mm
					1	77010280	•Trim	•Garniture	3	15mm
37	1					77010281	•Nomex fitting	•Garniture Nomex	3	
		1				77010282	•Nomex fitting	•Garniture Nomex	3	
			1			77010283	•Nomex fitting	•Garniture Nomex	3	
				1		77010284	•Nomex fitting	•Garniture Nomex	3	
					1	77010285	•Nomex fitting	•Garniture Nomex	3	
38	2	2	2	2	2	74010035	•Screw	•Vis	3	M6x16
39	2	2	2	2	2	74036602	•Washer	•Rondelle	3	Ø6
40	1	1	1	1	1	32101161	•Shaft	•Arbre	3	Short
41	1	1	1	1	1	32103493	•Shaft	•Arbre	3	Long
* 42	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
43	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
44	2	2	2	2	2	32100026	•Spacer	•Entretoise	3	
45	2	2	2	2	2	73010066	•Bearing box	•Palier	3	
46	2	2	2	2	2	74033101	•Screw	•Vis	3	M6x16
47	1	1	1	1	1	32103494	•Free wheel	•Roue libre	3	23 tooth
48	6	6	6	6	6	74036803	•Washer	•Rondelle	3	Ø10
* 49	-	-	-	-	-		•	•		Not used
* 50	-	-	-	-	-		•	•		Not used
51	4	4	4	4	4	32101307	Seal	Joint	3	
52	1					55012245	Stripper	Décolleur	3	Complete
		1				55012244	Stripper	Décolleur	3	Complete
			1			55012243	Stripper	Décolleur	3	Complete
				1		55012242	Stripper	Décolleur	3	Complete
					1	55012241	Stripper	Décolleur	3	Complete
53	1					32103735	•Square tube	•Tube carrée	3	
		1				32103734	•Square tube	•Tube carrée	3	
			1			32103733	•Square tube	•Tube carrée	3	
				1		32103732	•Square tube	•Tube carrée	3	
					1	32103731	•Square tube	•Tube carrée	3	
54	2	2	2	2	2	32103740	•Rail	•Support	3	



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Issue	Month	Year
02	10	06

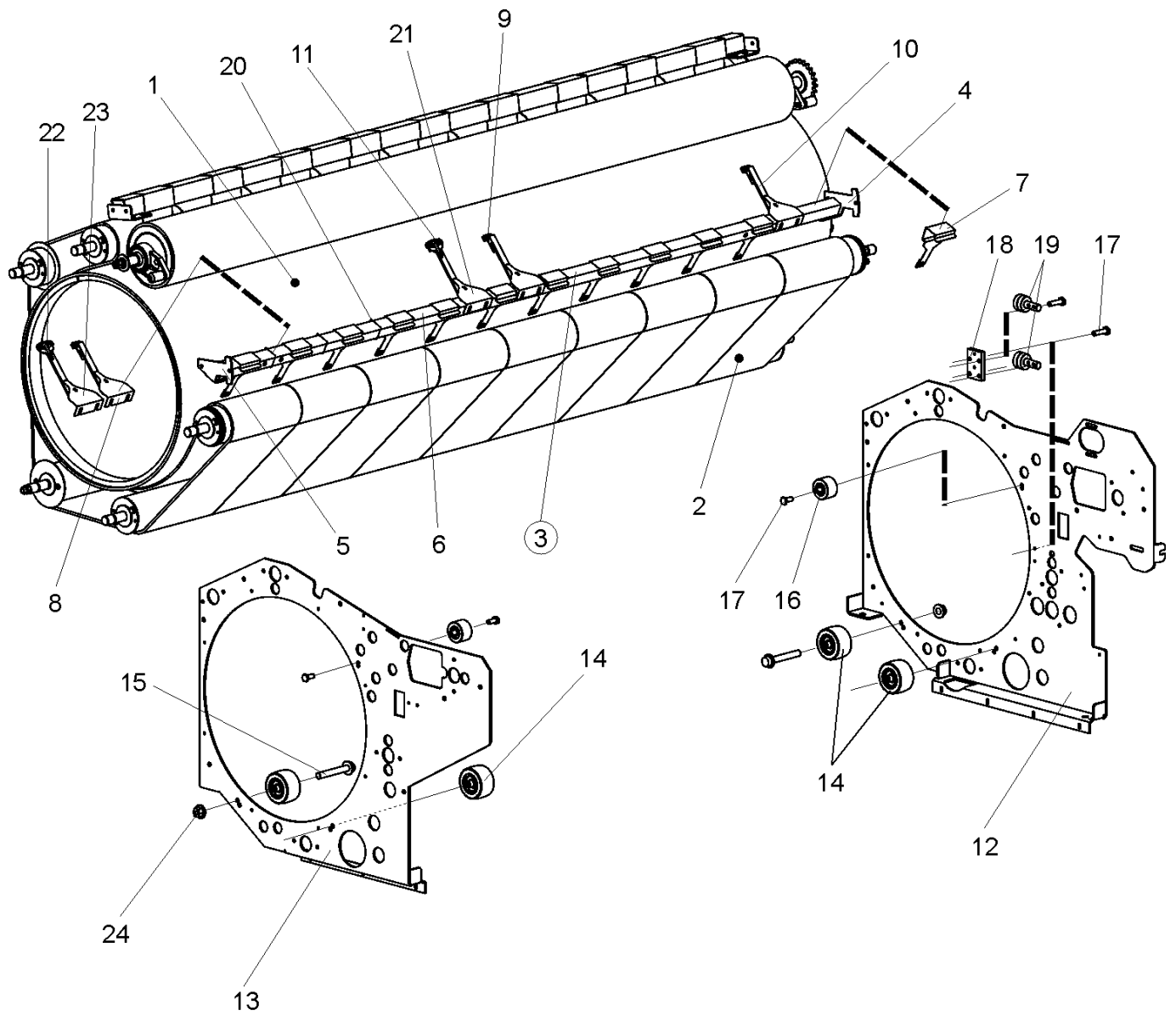
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Satellites

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610785/1	2	10	2006

Satellites

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF										
	IC44821LF										
	IC44825LF										
	IC44828LF										
	IC44832LF										
55	9	10	12	13	15		32103729	•Stripper	•Décolleur	3	
56	2	2	2	2	2		32101249	Detaching spring	Ressort de décolleur	3	
57	2	2	2	2	2		32104241	Heating element	Guide	3	
58	2	2	2	2	2		32104242	Corner element	Equerre	3	
59	1						32100115	Pipe	Tube	3	
		1					32100114	Pipe	Tube	3	
			1				32100113	Pipe	Tube	3	
				1			32100112	Pipe	Tube	3	
					1		32100111	Pipe	Tube	3	
60	2	2	2	2	2		32103828	Tension arm	Bras tendeur	3	
61	2	2	2	2	2		32100105	Heating element	Guide	3	
62	2	2	2	2	2		32103829	Spacer	Entretoise	3	
63	12	12	12	12	12		73010080	Bearing box	Palier	1,2	
64	24	24	24	24	24		74033010	Screw	Vis	3	M8x35
65	24	24	24	24	24		74011205	Locking nut	Ecrou frein	3	M8
66	1	1	1	1	1		32104243	Plate	Platine	3	Right
67	1	1	1	1	1		32104244	Plate	Platine	3	Left
68	12	12	12	12	12		32100041	Spacer	Entretoise	3	
69	1	1	1	1	1		32104324	Deflector	Défecteur	3	



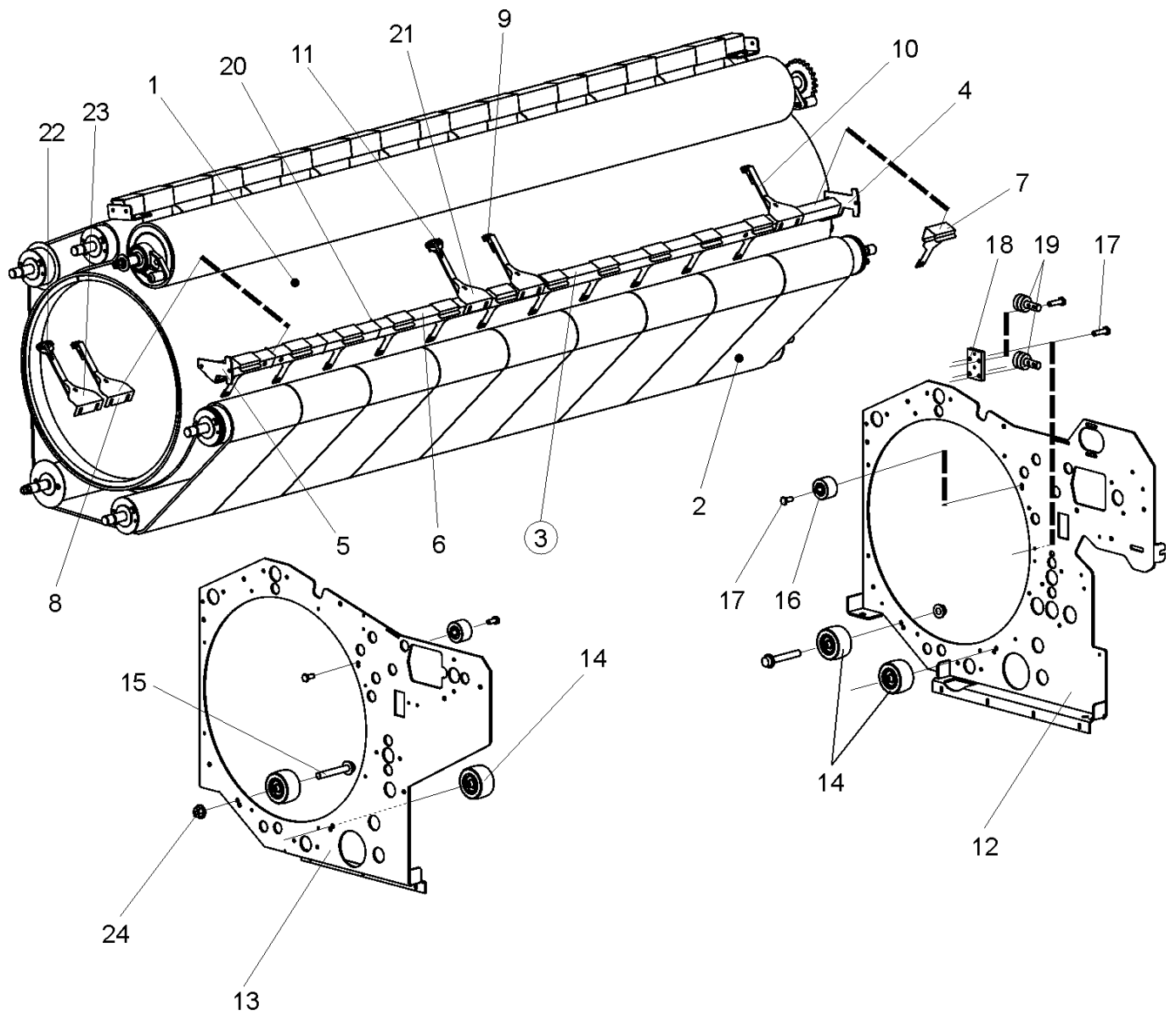
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Cylinders and strips bar

Cylindres et barre décolleurs

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610783/4	6	5	2006

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF					
	IC44821LF					
	IC44825LF					
	IC44828LF					
	IC44832LF					
	1		32103915	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103914	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103913	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103912	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103911	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
	1		32103865	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103864	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103863	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103862	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103861	Cylinder	Cylindre	3 Ø479mm Stainless
	1		32102685	Cylinder	Cylindre	3 Dubixium®
		1	32102684	Cylinder	Cylindre	3 Dubixium®
		1	32102683	Cylinder	Cylindre	3 Dubixium®
		1	32102682	Cylinder	Cylindre	3 Dubixium®
		1	32102681	Cylinder	Cylindre	3 Dubixium®
2	9	10 12 13 15	77010265	Ironing strip	Bande de repassage	1,2 Gas & electric heating
3	9	10 12 13 15	77010286	Ironing strip	Bande de repassage	1,2 Steam heating
	1		55007976	Strips bar	Barre décolleurs	3 Complete
		1	55008274	Strips bar	Barre décolleurs	3 Complete
		1	55007992	Strips bar	Barre décolleurs	3 Complete
		1	55008304	Strips bar	Barre décolleurs	3 Complete
4	1	1 1 1 1 1	55007133	Strips bar	Barre décolleurs	3 Complete
5	1	1 1 1 1 1	32100106	•Supporting bracket	•Patte de maintien	3 Right
6	1	1 1 1 1 1	32100107	•Supporting bracket	•Patte de maintien	3 Left
			32100125	•Pipe	•Tube	3
		1	32100124	•Pipe	•Tube	3
		1	32100123	•Pipe	•Tube	1,2
		1	32100122	•Pipe	•Tube	3
		1	32100121	•Pipe	•Tube	3
	7	12 13 16 17 20	32102191	•Stripper	•Décolleur	1,2
8	1	1 1 1 1 1	32102813	Temperature sensor	Capteur de température	1,2 L=2m PT100
9	1	1 1 1 1 1	32102813	Temperature sensor	Capteur de température	1,2 L=2m PT100
10		1 1 1 1 1	32104549	Temperature sensor	Capteur de température	1,2 L=3m PT100
	1	1 1 1 1 1	32104549	Temperature sensor	Capteur de température	1,2 L=3m PT100
		1 1 1 1 1	32103386	Temperature sensor	Capteur de température	1,2 L=4m PT100
11	1	1 1 1 1 1	32104160	Temperature sensor	Capteur de température	1,2 Safety
12	1	1 1 1 1 1	32104243	Plate	Platine	3 Right
13	1	1 1 1 1 1	32104244	Plate	Platine	3 Left
14	4	4 4 4 4 4	55012952	Cylinder support roller	Galet support cylindre	1,2
15	4	4 4 4 4 4	74020197	Screw	Vis	3 M8x70
16	2	2 2 2 2 2	55012134	Roller	Galet	1,2 Upper
17	8	8 8 8 8 8	74033003	Screw	Vis	3 M6x20
* 18	1	1 1 1 1 1	32102807	Spacer	Entretoise	3 -61700035
*	1	1 1 1 1 1	32105066	Spacer	Entretoise	3 61700036-
* 19	2	2 2 2 2 2	32104168	Stop	Butée	1,2
* 20	5	5 5 5 5 5	71076053	Cramp	Collier	3
* 21	1	1 1 1 1 1	32104158	•Safety support	•Support sécurité	3



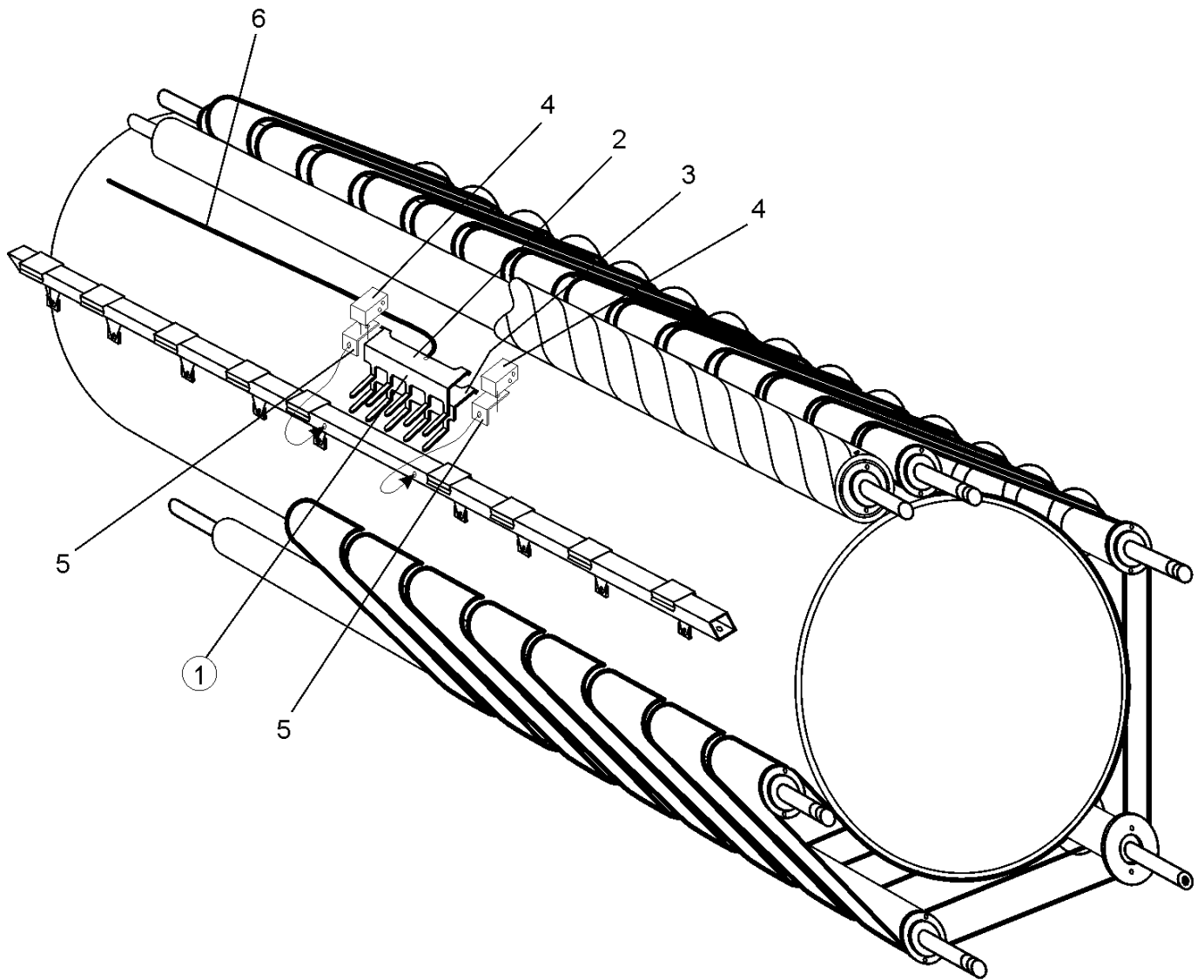
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Cylinders and strips bar

Cylindres et barre décolleurs

Illustration Issue Month Year
Schéma Issue Month Year
610783/4 6 5 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
* 22	1	1	1	1	1	55013503	Circuit breaker	Fusible	1,2	Thermal With Dubixium®
* 23	1	1	1	1	1	32104158	Safety support	Support sécurité	1,2	With Dubixium®
24	4	4	4	4	4	74033203	Cage nut	Ecrou	3	M8



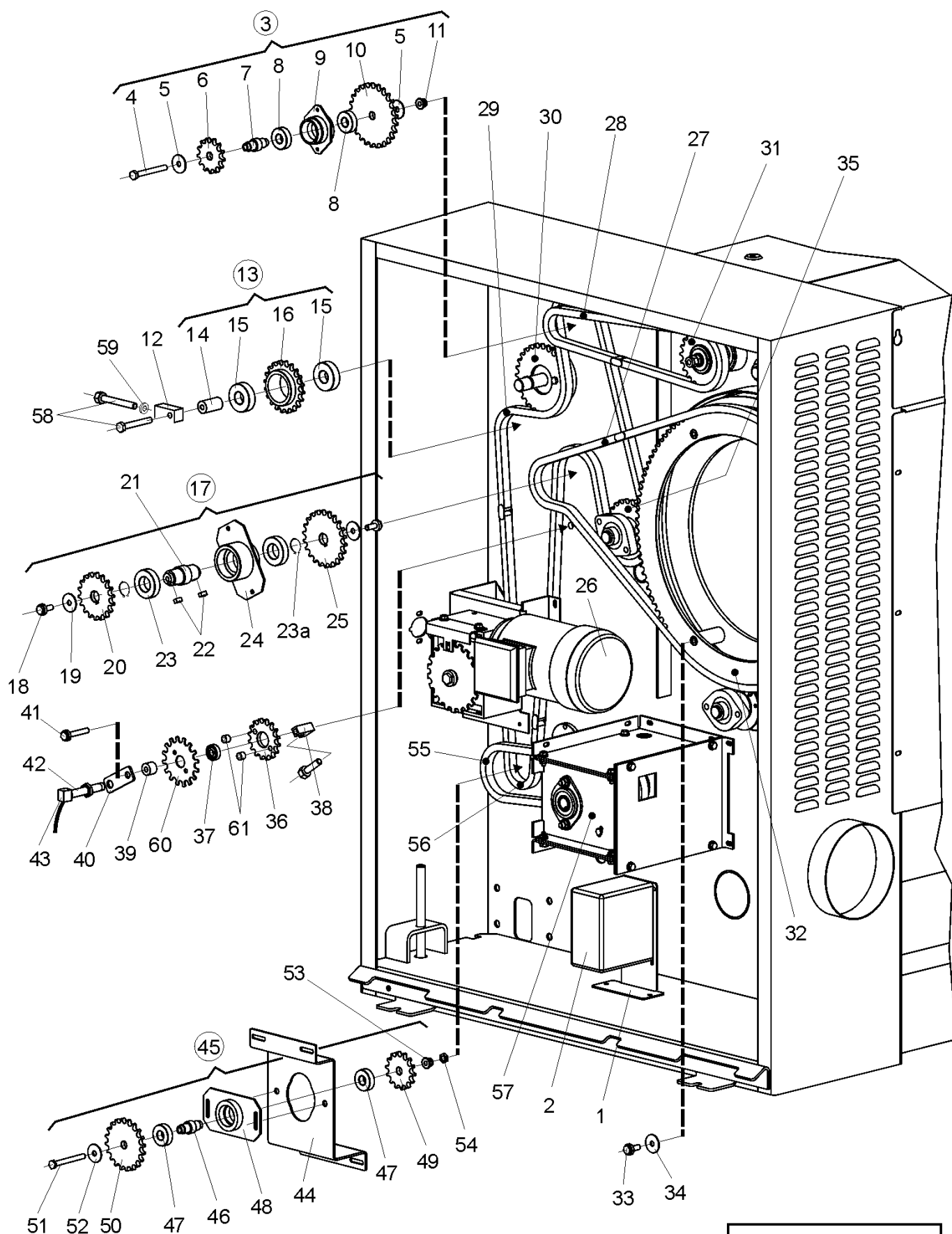
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

DIAMMS Option

Option DIAMMS

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610784/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011308	DIAMMS Option	Option DIAMMS	1,2	Complete
2	1	32102773	•Humidity sensor comb	•Râteau	3	Upper
3	1	32102774	•Humidity sensor comb	•Râteau	1,2	Lower
4	2	32102775	•Comb support	•Support râteau	1,2	
5	2	32102776	•Corner element	•Equerre	3	
6	3m	71041096	•Cable	•Câble	1,2	2x0.22mm ²



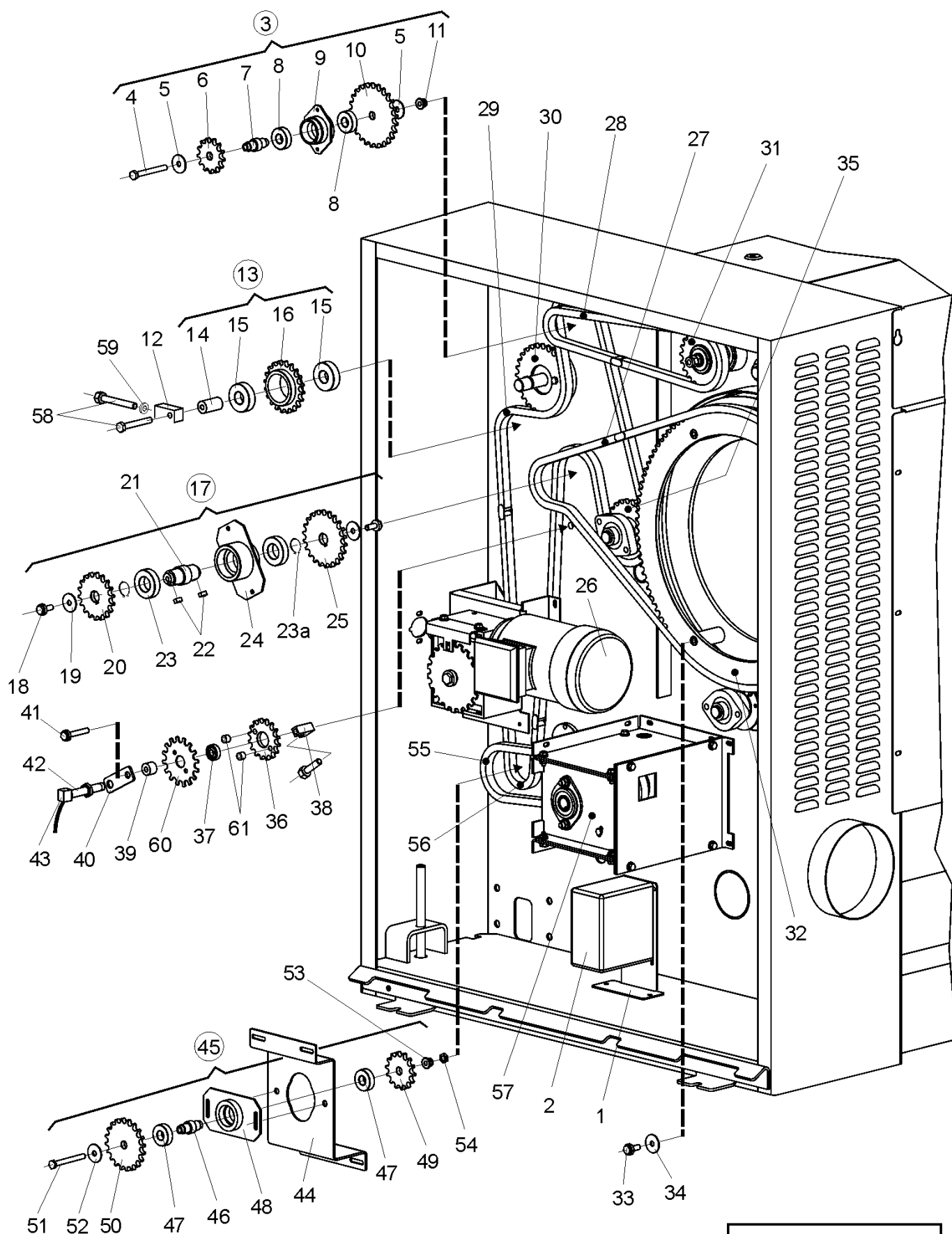
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Motion

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610792/1	3	5	2006

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	32105068	AC speed drive	Convertisseur de fréquence	1,2	Configured
3	1	1	1	1	1	55012221	Drive pinion	Pignon d'entraînement	1,2	Complete
4	1	1	1	1	1		•Screw	•Vis	3	M8x70
5	2	2	2	2	2		•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1		•Disc	•Disque	3	13 teeth
7	1	1	1	1	1		•Shaft	•Arbre	3	
8	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1	32100029	•Shaft	•Axe	3	
15	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1		•Hub	•Moyeu	3	
17	1	1	1	1	1	55012141	Drive pinion	Pignon d'entraînement	1,2	
18	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
23a	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
24	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
25	1	1	1	1	1	32103975	•Disc	•Disque	3	22 tooth
26	1	1	1	1	1	55012390	Back-gearred motor	Moto-réducteur	1,2	Complete ill. 610779
27	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
28	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
29	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
30	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth ill. 610777
31	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 tooth
32	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
33	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
34	3	3	3	3	3	74036801	Washer	Rondelle	3	Ø8
35	1	1	1	1	1	32100988	Disc	Disque	3	25 teeth
36	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
37	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
38	1	1	1	1	1	32104100	Chain adjuster	Tendeur de chaîne	3	
39	1	1	1	1	1	32104340	Spacer	Entretoise	3	-52100002
	1	1	1	1	1	32104520	Spacer	Entretoise	3	52100003-
40	1	1	1	1	1	32104341	Cells support	Support cellules	3	-52100002
	1	1	1	1	1	32104519	Cells support	Support cellules	3	52100003-
41	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
42	1	1	1	1	1	71050197	Inductive detector	Détecteur inductif	1,2	
43	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
44	1	1	1	1	1	32100694	Support	Support	3	
45	1	1	1	1	1	55012805	Chain adjuster	Tendeur de chaîne	3	Complete
46	1	1	1	1	1		•Shaft	•Arbre	3	
47	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	



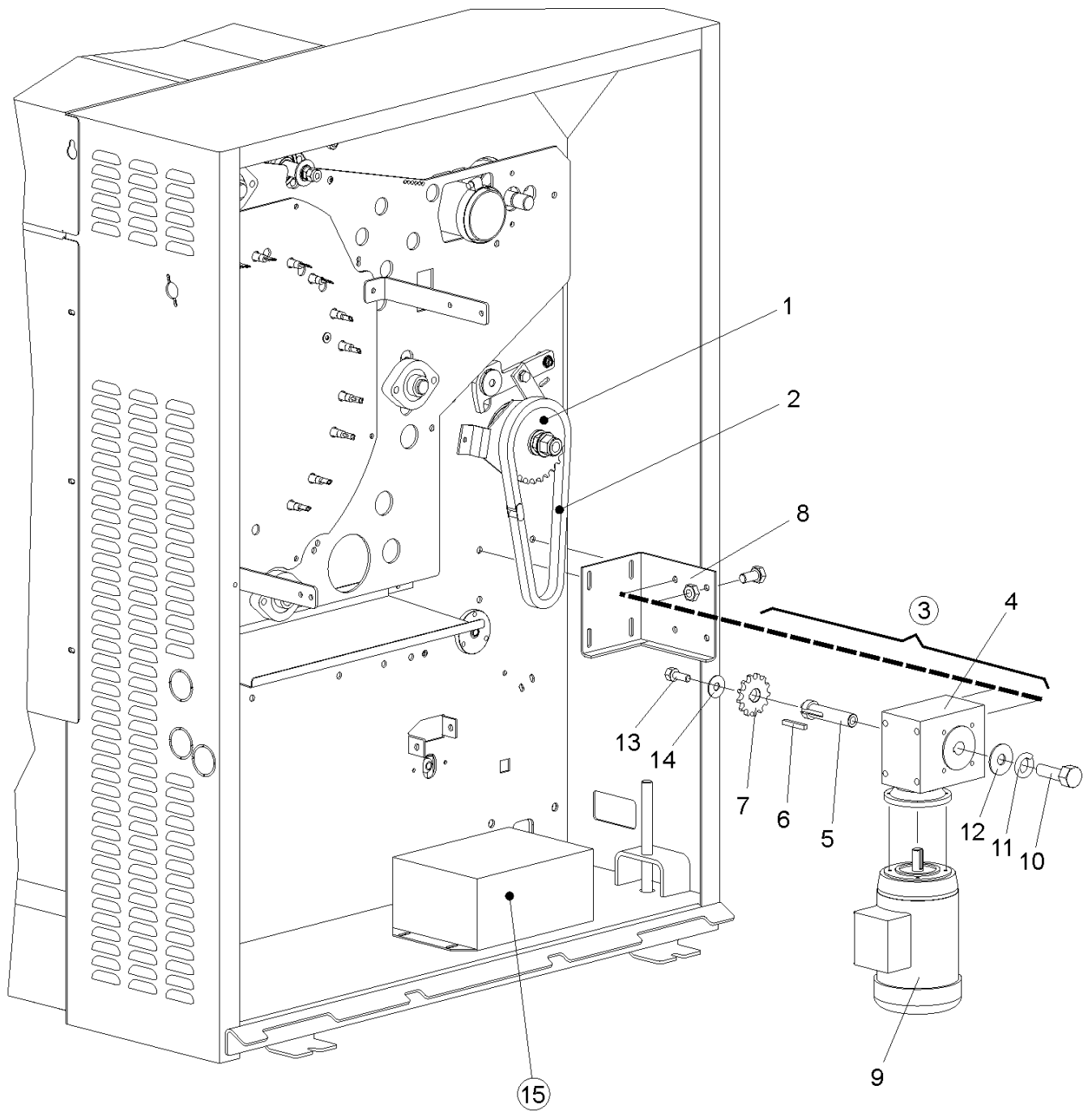
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Motion

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610792/1	3	5	2006

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
		IC44821LF								
			IC44825LF							
				IC44828LF						
					IC44832LF					
48	1	1	1	1	1		•Bearing box	•Palier	3	
49	1	1	1	1	1		•Disc	•Disque	3	14 teeth
50	1	1	1	1	1		•Disc	•Disque	3	20 teeth
51	1	1	1	1	1		•Screw	•Vis	3	M8x65
52	1	1	1	1	1		•Washer	•Rondelle	3	Ø8
53	1	1	1	1	1		•Cage nut	•Ecrou	3	M8
54	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
55	1	1	1	1	1	32100688	Chain	Chaîne	3	Folding control
56	1	1	1	1	1	32100687	Chain	Chaîne	3	
57	1	1	1	1	1	55007563	Clutch	Embrayage	3	Complete ill. 610794
58	2	2	2	2	2	74020060	Screw	Vis	3	M8x35
59	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
60	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	52100003-
61	2	2	2	2	2	32104517	Spacer	Entretoise	3	52100003-



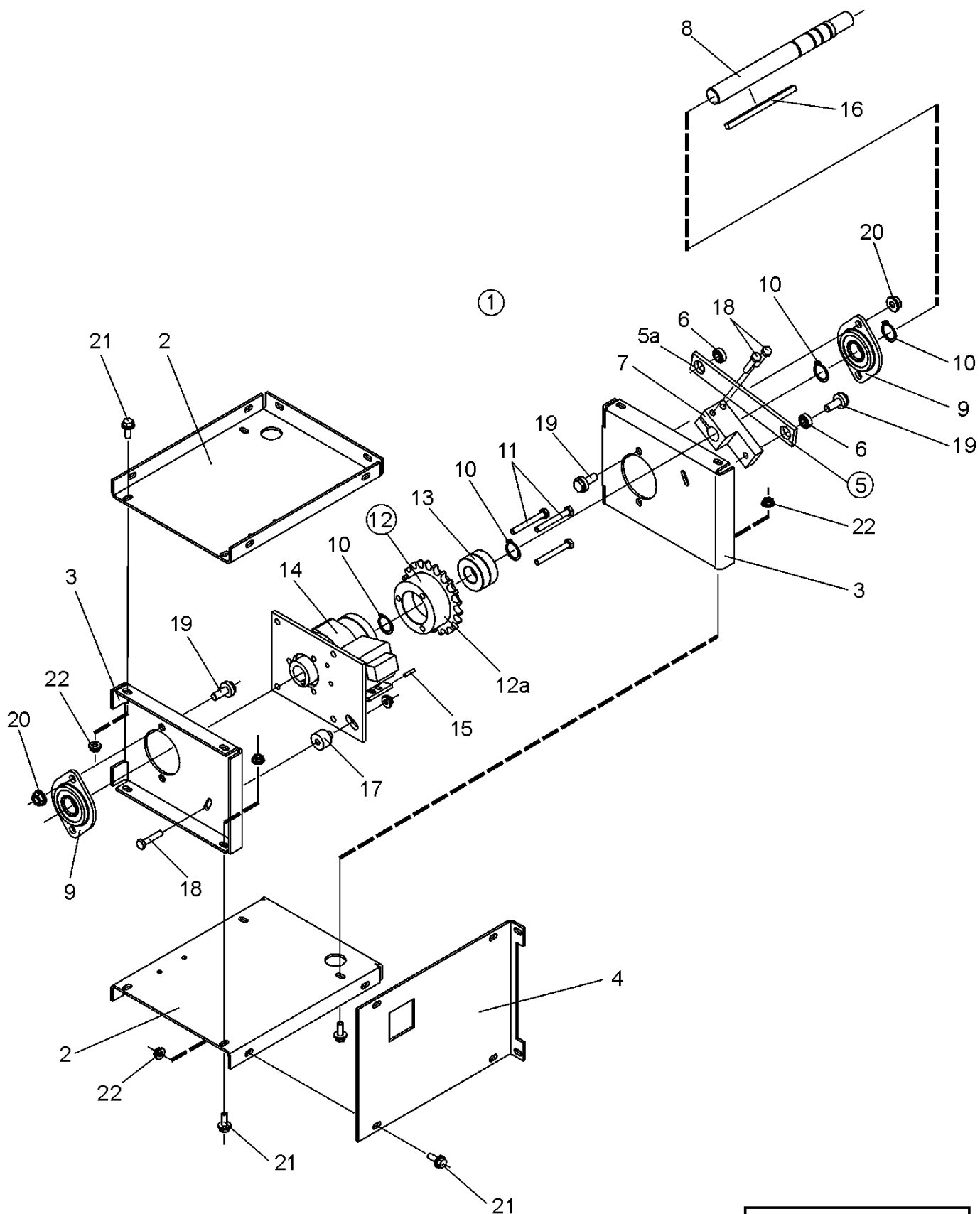
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Drive, left side

Entraînement, côté gauche

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610793/1	1	9	2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF										
	IC44821LF										
	IC44825LF										
	IC44828LF										
	IC44832LF										
	1						55012184	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
		1					55012185	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
			1				55012186	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
				1			55012187	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
					1		55012188	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
2	1	1	1	1	1		32100686	Chain	Chaîne	3	Rear outlet
3	1	1	1	1	1		55007599	Back-geared motor	Moto-réducteur	3	Complete
4	1	1	1	1	1		73023065	•Reducer	•Réducteur	1,2	R=1/50
5	1	1	1	1	1		32100833	•Shaft	•Arbre	3	
6	1	1	1	1	1		32101643	•Key	•Clavette	3	L=40mm
7	1	1	1	1	1		32100981	•Disc	•Disque	3	13 teeth
8	1	1	1	1	1		32100832	•Plate	•Support	3	
9	1	1	1	1	1		71013043	•Motor	•Moteur	1,2	0.25kW
10	1	1	1	1	1		74033021	Screw	Vis	3	M12x30
11	1	1	1	1	1		74036301	Elastic washer	Rondelle Grower	3	Ø12
12	1	1	1	1	1		74036801	Washer	Rondelle	3	Ø8
13	1	1	1	1	1		74033007	Screw	Vis	3	M8x20
14	1	1	1	1	1		74036801	Washer	Rondelle	3	Ø8
15	1						55012260	Electrostatic bar	Barre électrostatique	3	Kit Optional
		1					55012259	Electrostatic bar	Barre électrostatique	3	Kit Optional
			1				55012258	Electrostatic bar	Barre électrostatique	3	Kit Optional
				1			55012257	Electrostatic bar	Barre électrostatique	3	Kit Optional
					1		55012256	Electrostatic bar	Barre électrostatique	3	Kit Optional
	1	1	1	1	1		71082166	•Generator	•Générateur	3	
	3	3	3	3	3		32007659	•Insulator	•Isolant	3	
	1	1	1	1	1		32104367	•Cable set	•Toron	3	
	1						71082495	•Electrostatic bar	•Barre électrostatique	3	
		1					71082494	•Electrostatic bar	•Barre électrostatique	3	
			1				71082493	•Electrostatic bar	•Barre électrostatique	3	
				1			71082492	•Electrostatic bar	•Barre électrostatique	3	
					1		71082491	•Electrostatic bar	•Barre électrostatique	3	



610794

Issue	Month	Year
01	09	04

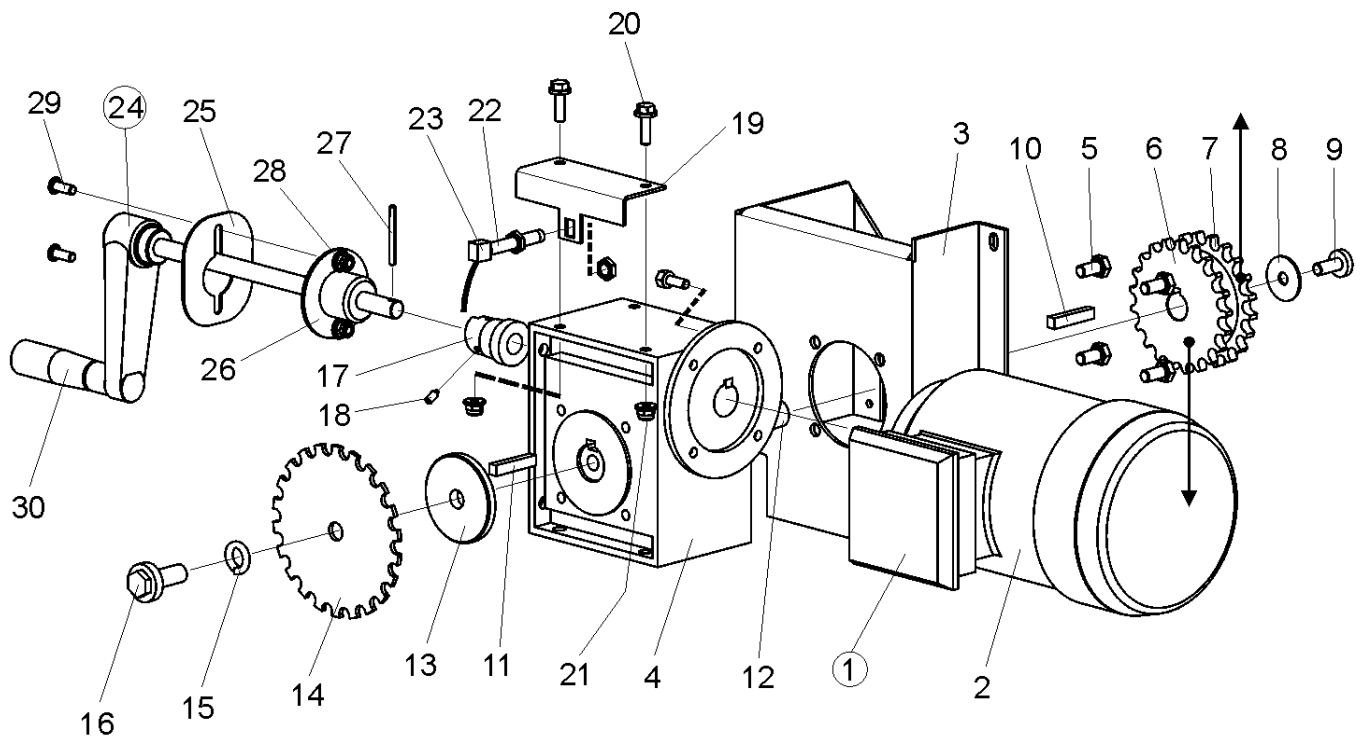
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Connection

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610794/1	1	9	2004

Embrayage

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55007563	Clutch	Embrayage	3	Complete
2	2	32100698	•Plate	•Plaque	3	Outside
3	2	32100699	•Plate	•Plaque	3	Interior
4	1	32100700	•Plate	•Plaque	3	Back
5	1	55007571	•Rod linkage	•Biellette	3	Folding control Complete
5a	1	32100693	••Rod linkage	••Biellette	3	
6	2	73011158	••Ball joint	••Rotule	3	
7	1	32100692	•Hub	•Moyeu	3	Folding control
8	1	32100689	•Shaft	•Arbre	3	Folding control
9	2	73010070	•Bearing box	•Palier	3	Ø20
10	4	74026053	•Circlip	•Circlip	3	Ø20
11	3	74020054	•Screw	•Vis	3	M6x50
12	1	55007568	•End piece	•Pignon	3	Folding control
12a	1		••End piece	••Pignon	3	21 tooth
13	2	73011130	••Ball bearing	••Roulement à billes	3	
14	1	73020453	•Brake clutch	•Embrayage frein	3	230V
15	1	74023024	•Pin	•Goupille	3	Ø3x20
16	1	32006057	•Key	•Clavette	3	L=108mm
17	1	32100691	•Stop	•Butée	3	
18	3	74020030	•Screw	•Vis	3	M6x30
19	5	74033007	•Screw	•Vis	3	M8x20
20	4	74033203	•Cage nut	•Ecrou	3	M8
21	14	74033101	•Screw	•Vis	3	M6x16
22	14	74033202	•Cage nut	•Ecrou	3	M6



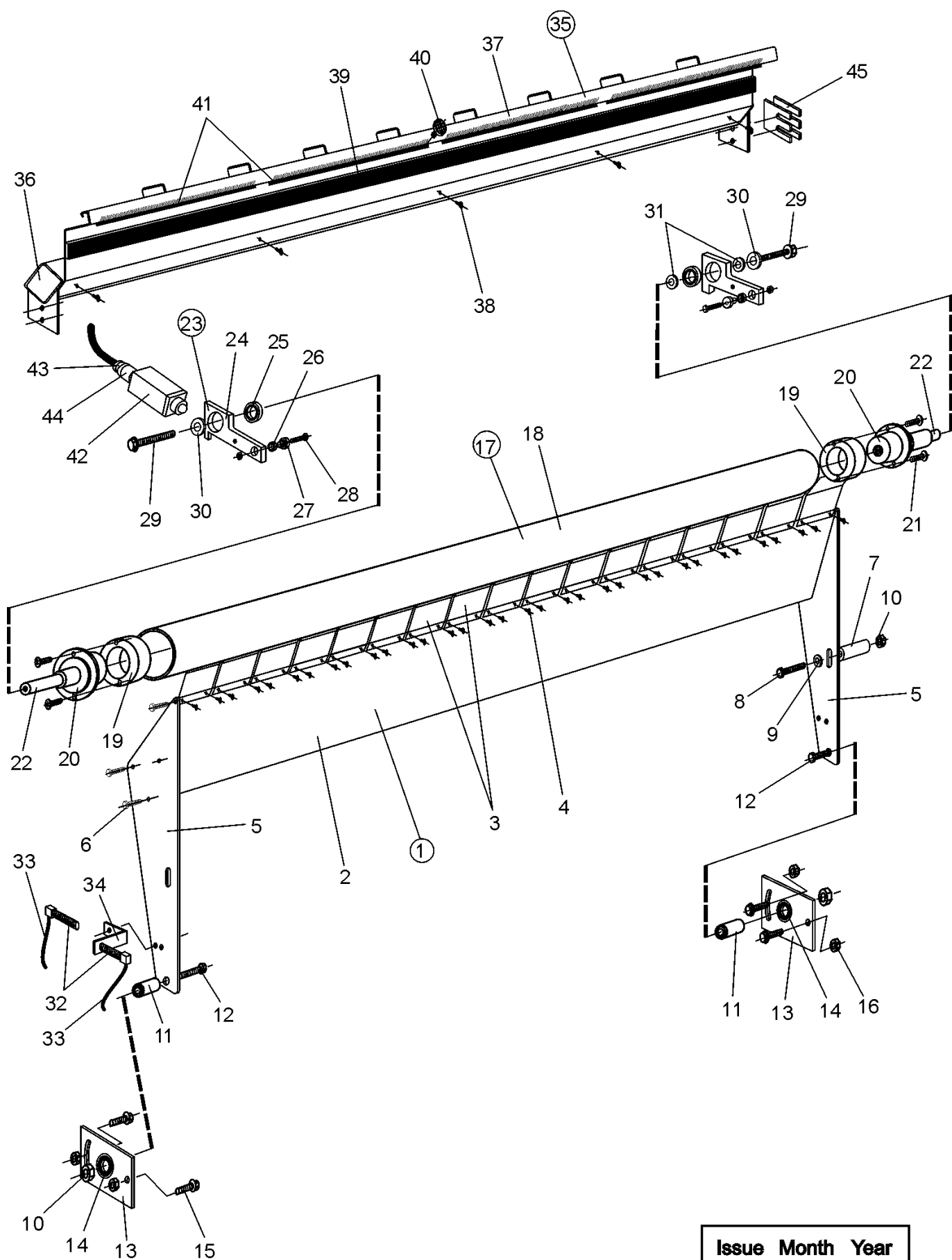
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Back-geared motor and hand control

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610779/2	1	6	2004

Motoréducteur et commande manuelle

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012390	Back-geared motor	Moto-réducteur	1,2	Complete
2	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	1	32100684	•Back-geared motor support	•Support motoréducteur	3	
4	1	73023077	•Reducer	•Réducteur	1,2	R=1/80
5	4	74020057	•Screw	•Vis	3	M8x16
6	1	32100990	•End piece	•Pignon	3	21 tooth
7	1	32100984	•Disc	•Disque	3	21 tooth
8	1	74036801	•Washer	•Rondelle	3	Ø8
9	1	74033007	•Screw	•Vis	3	M8x20
10	1	32101293	•Key	•Clavette	3	L=29mm
11	1	32101644	•Key	•Clavette	3	L=30mm
12	1	32100683	•Shaft	•Arbre	3	
13	1	310 0067-0P	•Bearing washer	•Rondelle blocage palier	3	
14	1	32100695	•Rotation detection disk	•Disque détection rotation	3	
15	1	74036301	•Elastic washer	•Rondelle Grower	3	Ø12
16	1	74033021	•Screw	•Vis	3	M12x30
17	1	32101117	•Peg tooth	•Gueule de loup	3	
18	2	74020227	•Ball screw	•Vis à bille	3	M5x8
19	1	32100696	•Detector support	•Support détecteur	3	
20	2	74033003	•Screw	•Vis	3	M6x20
21	2	74033253	•Nut	•Écrou	3	M6
22	1	71050197	Inductive detector	Détecteur inductif	1,2	
23	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
24	1	55007112	Hand control	Commande manuelle	3	Complete
25	1	32101164	•Block plate	•Plaque de verrouillage	3	
26	1	32100042	•Bearing box	•Palier	3	
27	1	74023039	•Pin	•Goupille	3	Ø4x40
28	2	74033253	•Nut	•Écrou	1,2	M6
29	2	74033101	•Screw	•Vis	3	M6x16
30	1	32100144	•Handle	•Manivelle	3	



610795

Issue	Month	Year
01	09	04

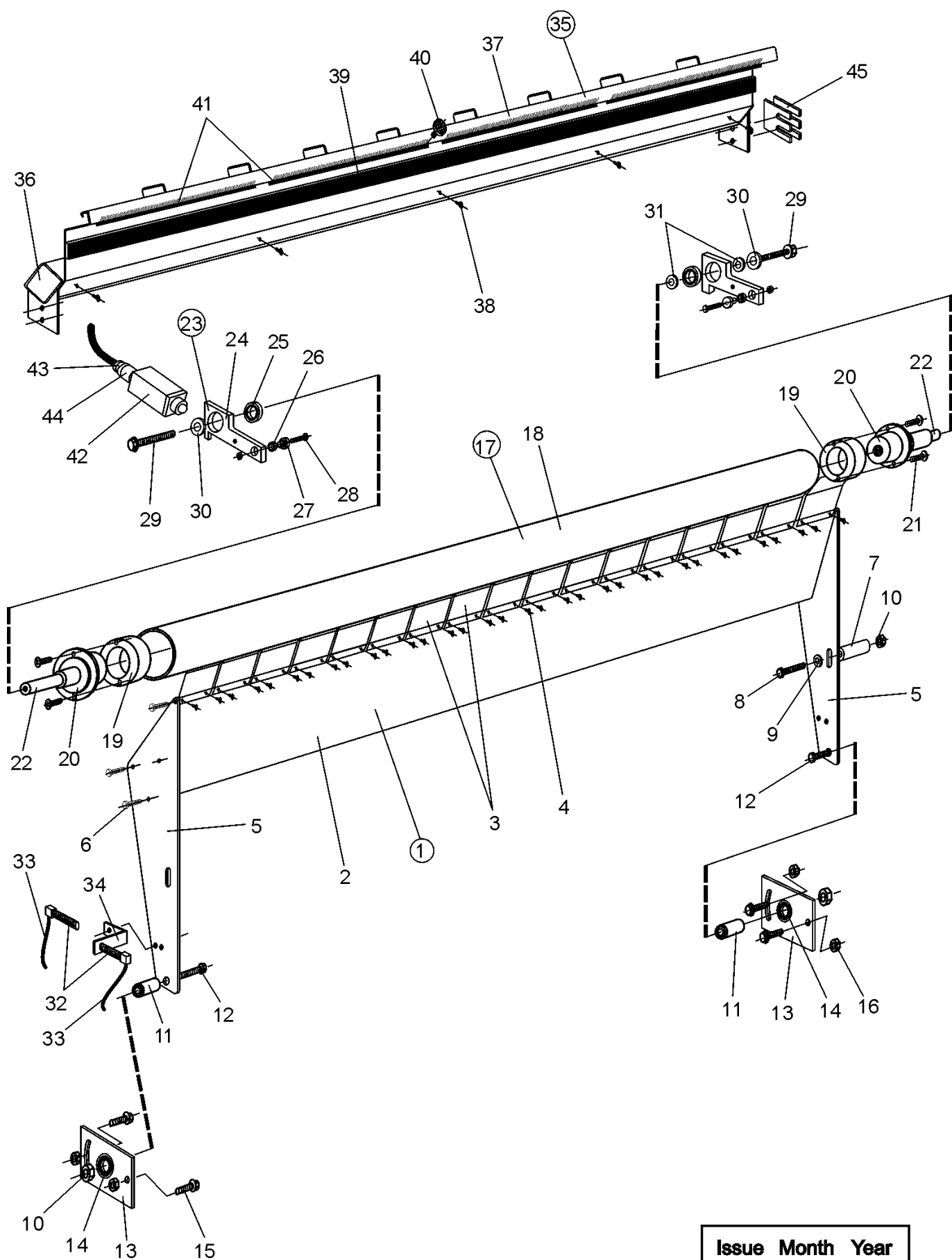
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Longitudinal folding

Pliage longitudinal

Illustration Issue Month Year
Schéma Issue Month Year
610795/1 2 1 2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF										
	IC44821LF										
2	IC44825LF										
	IC44828LF										
3	IC44832LF										
1	1						55009143	Folding arm	Bras de pliage	3	Complete
		1					55009144	Folding arm	Bras de pliage	3	Complete
			1				55009145	Folding arm	Bras de pliage	3	Complete
				1			55009146	Folding arm	Bras de pliage	3	Complete
					1		55009147	Folding arm	Bras de pliage	3	Complete
2	1						32101745	•Folding clamp support	•Support pinces	3	
		1					32101744	•Folding clamp support	•Support pinces	3	
			1				32101743	•Folding clamp support	•Support pinces	3	
				1			32101742	•Folding clamp support	•Support pinces	3	
					1		32101741	•Folding clamp support	•Support pinces	3	
3	15	16	20	21	25		32101704	•Pliers	•Pince	3	
4	30	32	40	42	50		74014064	•Pop rivet	•Rivet	3	Ø4.8
5	2	2	2	2	2		32101705	•Foot pedal	•Bras de commande	3	
6	8	8	8	8	8		74020235	•Screw	•Vis	3	Ø6x32
7	1	1	1	1	1		32101707	•Command axle	•Axe de commande	3	
8	1	1	1	1	1		74033603	•Screw	•Vis	3	M8x65
9	1	1	1	1	1		74036008	•Washer	•Rondelle	3	Ø8
10	3	3	3	3	3		74021028	•Cage nut	•Ecrou	3	M8
11	2	2	2	2	2		32101708	•	•	3	
12	2	2	2	2	2		74020031	•Screw	•Vis	3	M8x50
13	2	2	2	2	2		32101709	•Bearing box	•Palier	3	
14	1	1	1	1	1			•Ball joint	•Rotule	3	
15	4	4	4	4	4		74033101	Screw	Vis	3	M6x16
16	4	4	4	4	4		74033202	Cage nut	Ecrou	3	M6
17	1						55008065	Pressure roller	Rouleau presseur	3	Complete
		1					55008354	Pressure roller	Rouleau presseur	3	Complete
			1				55008389	Pressure roller	Rouleau presseur	3	Complete
				1			55008376	Pressure roller	Rouleau presseur	3	Complete
					1		55007596	Pressure roller	Rouleau presseur	3	Complete
18	1						32100055	•Pipe	•Tube	3	
		1					32100054	•Pipe	•Tube	3	
			1				32100053	•Pipe	•Tube	3	
				1			32100052	•Pipe	•Tube	3	
					1		32100051	•Pipe	•Tube	3	
19	2	2	2	2	2		32100021	•Cone	•Cône	3	
20	2	2	2	2	2		32100024	•Ferrule	•Embout	3	
21	4	4	4	4	4		74033101	•Screw	•Vis	3	M6x16
22	2	2	2	2	2		32100816	•Shaft	•Axe	3	Right
23	2	2	2	2	2		55007597	Lifting arm	Bras de relevage	3	Complete
24	1	1	1	1	1			•Raising cam	•Bras de levage	3	
25	1	1	1	1	1			•Ball bearing	•Roulement à billes	3	
26	1	1	1	1	1			•Ball joint	•Rotule	3	
27	2	2	2	2	2		32100830	Hinge pin	Axe d'articulation	3	
28	2	2	2	2	2		74020030	Screw	Vis	3	M6x30
29	2	2	2	2	2		74020033	Screw	Vis	3	M10x70
30	2	2	2	2	2		74036803	Washer	Rondelle	3	Ø10
31	2	2	2	2	2		74036011	Washer	Rondelle	3	Ø14
32	2	2	2	2	2		71050197	Inductive detector	Détecteur inductif	1,2	
33	2	2	2	2	2		71050228	Connector	Connecteur	1,2	L=2m 3 pole
34	1	1	1	1	1		32100708	Corner element	Equerre	3	
35	1						55008061	Folder stop tube	Tube butée plieur	3	Complete
		1					55008350	Folder stop tube	Tube butée plieur	3	Complete
			1				55008385	Folder stop tube	Tube butée plieur	3	Complete
				1			55008372	Folder stop tube	Tube butée plieur	3	Complete



610795

Issue	Month	Year
01	09	04

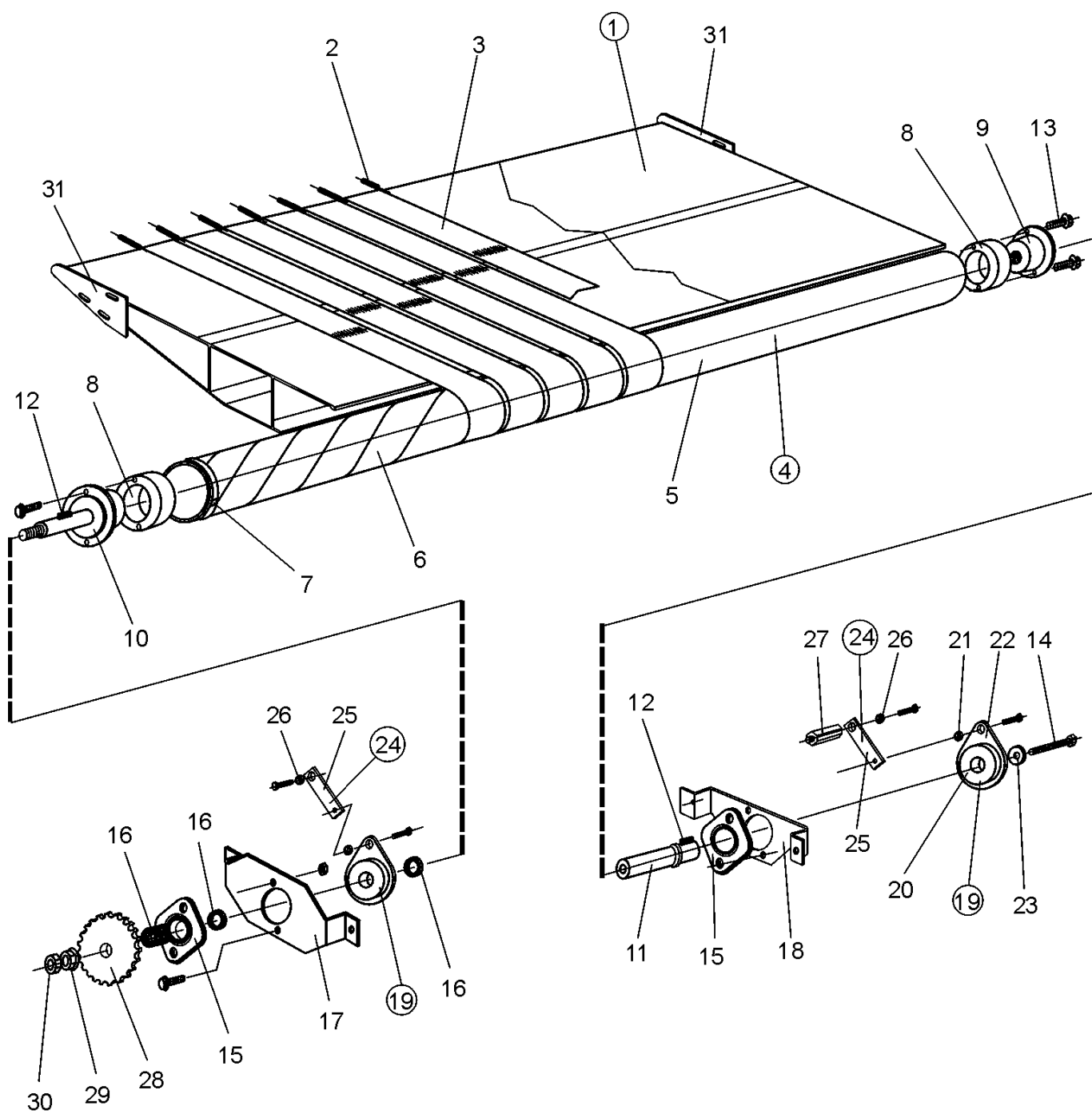
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Longitudinal folding

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610795/1	2	1	2006

Pliage longitudinal

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
36	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
						1	55007588 Folder stop tube	Tube butée plieur	3	Complete
						32100715 •Folder stop tube	•Folder stop tube	•Tube butée plieur	3	
						32100714 •Folder stop tube	•Folder stop tube	•Tube butée plieur	3	
						32100713 •Folder stop tube	•Folder stop tube	•Tube butée plieur	3	
						32100712 •Folder stop tube	•Folder stop tube	•Tube butée plieur	3	
						32100711 •Folder stop tube	•Folder stop tube	•Tube butée plieur	3	
						32104265 •Door stop	•Door stop	•Butée	3	
						32104264 •Door stop	•Door stop	•Butée	3	
						32104263 •Door stop	•Door stop	•Butée	3	
						32104262 •Door stop	•Door stop	•Butée	3	
						32104261 •Door stop	•Door stop	•Butée	3	
						74014014 •Pop rivet	•Pop rivet	•Rivet	3	Ø4.8x11
						75011036 •Seal	•Seal	•Joint	3	25x6 Foam
						71050187 •Reflector	•Reflector	•Réflecteur	1,2	
						71082368 Antistatic brush	Antistatic brush	Brosse antistatique	1,2	Optional
						71054167 Switch	Switch	Interrupteur	1,2	
						71079045 Cable fitting	Cable fitting	Presse étoupe	3	Ø9
						71079046 Reduction	Reduction	Réduction	3	Ø11/9
						32104186 Block	Block	Cale	3	1mm
						32104187 Block	Block	Cale	3	1.5mm
						32104188 Block	Block	Cale	3	2mm



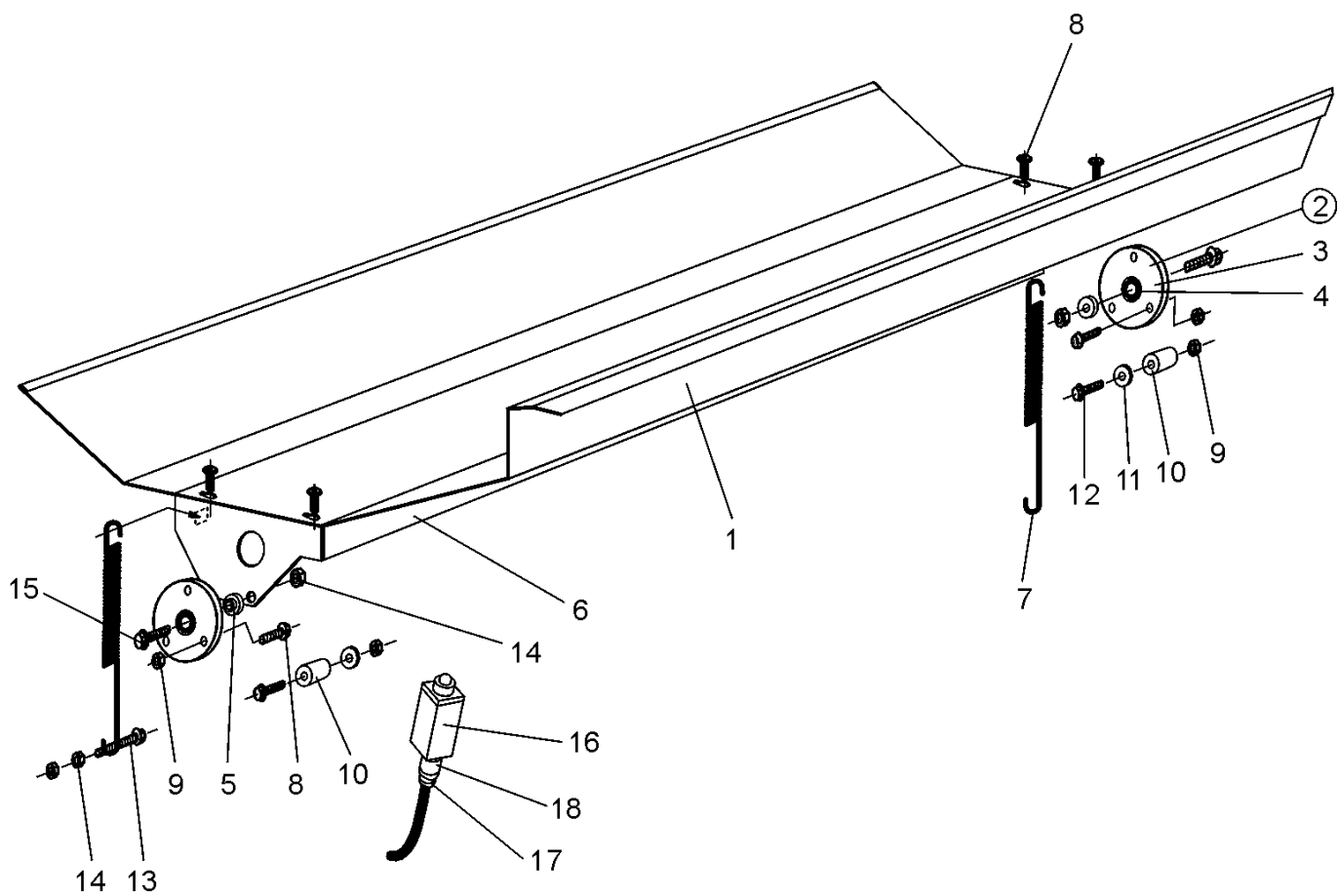
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Evacuation table

Table d'évacuation

Illustration Issue Month Year
Schéma Issue Month Year
610796/1 1 9 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF										
	IC44821LF										
	IC44825LF										
	IC44828LF										
	IC44832LF										
	1	1					32100795	Outlet table	Table de sortie	3	
		1					32100794	Outlet table	Table de sortie	3	
			1				32100793	Outlet table	Table de sortie	3	
				1			32100792	Outlet table	Table de sortie	3	
					1		32100791	Outlet table	Table de sortie	3	
	2	17	19	23	25	29	74023105	•Pin	•Goupille	3	Ø3x30
	3	18	20	24	26	30	77010214	Feeding strip	Bande d'engagement	1,2	
	4	1					55012184	Evacuation satellite	Rouleau évacuation	3	Complete
			1				55012185	Evacuation satellite	Rouleau évacuation	3	Complete
				1			55012186	Evacuation satellite	Rouleau évacuation	3	Complete
					1		55012187	Evacuation satellite	Rouleau évacuation	3	Complete
	5	1					55012188	Evacuation satellite	Rouleau évacuation	3	Complete
			1				32100805	•Pipe	•Tube	3	
				1			32100804	•Pipe	•Tube	3	
					1		32100803	•Pipe	•Tube	3	
						1	32100802	•Pipe	•Tube	3	
						1	32100801	•Pipe	•Tube	3	
	6	1m	2m	4m	15m	17m	77010002050	•Adhesive strip	•Bande adhésive	3	L=50m
	7	2	2	2	2	2	72046158	•Clamp	•Collier de serrage	3	
	8	2	2	2	2	2	32100021	•Cone	•Cône	3	
	9	1	1	1	1	1	32100024	•Ferrule	•Embout	3	
	10	1	1	1	1	1	32100968	•Ferrule	•Embout	3	Blocked
	11	1	1	1	1	1	32100786	•Shaft	•Axe	3	Free
	12	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
	13	4	4	4	4	4	74020030	•Screw	•Vis	3	M6x30
	14	1	1	1	1	1	74033608	•Screw	•Vis	3	M10x110
	15	2	2	2	2	2	73010070	•Bearing box	•Palier	3	Ø20
	16	7	7	7	7	7	32100849	•Spacer	•Entretoise	3	
	17	1	1	1	1	1	32100788	•Rail	•Support	3	Left
	18	1	1	1	1	1	32104356	•Rail	•Support	3	Right
	19	2	2	2	2	2	55007831	•Raising cam	•Bras de levage	3	
	20	1	1	1	1	1		•Free wheel	•Roue libre	3	
	21	1	1	1	1	1		•Ball joint	•Rotule	3	
	22	1	1	1	1	1		•Cam	•Came	3	
	23	1	1	1	1	1	74036803	•Washer	•Rondelle	3	Ø10
	24	2	2	2	2	2	55007829	•Rod linkage	•Biellette	3	
	25	1	1	1	1	1		•Rod linkage	•Biellette	3	
	26	1	1	1	1	1		•Ball joint	•Rotule	3	
	27	1	1	1	1	1	32100909	•Shaft	•Axe	3	
	28	1	1	1	1	1	32100987	•Disc	•Disque	3	27 teeth
	29	1	1	1	1	1	74021021	•Nut	•Écrou	3	M16
	30	1	1	1	1	1	74033257	•Locking nut	•Ecroû frein	3	M16
	31	2	2	2	2	2	32100848	Ledger	Joue	3	



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Issue	Month	Year
01	09	04

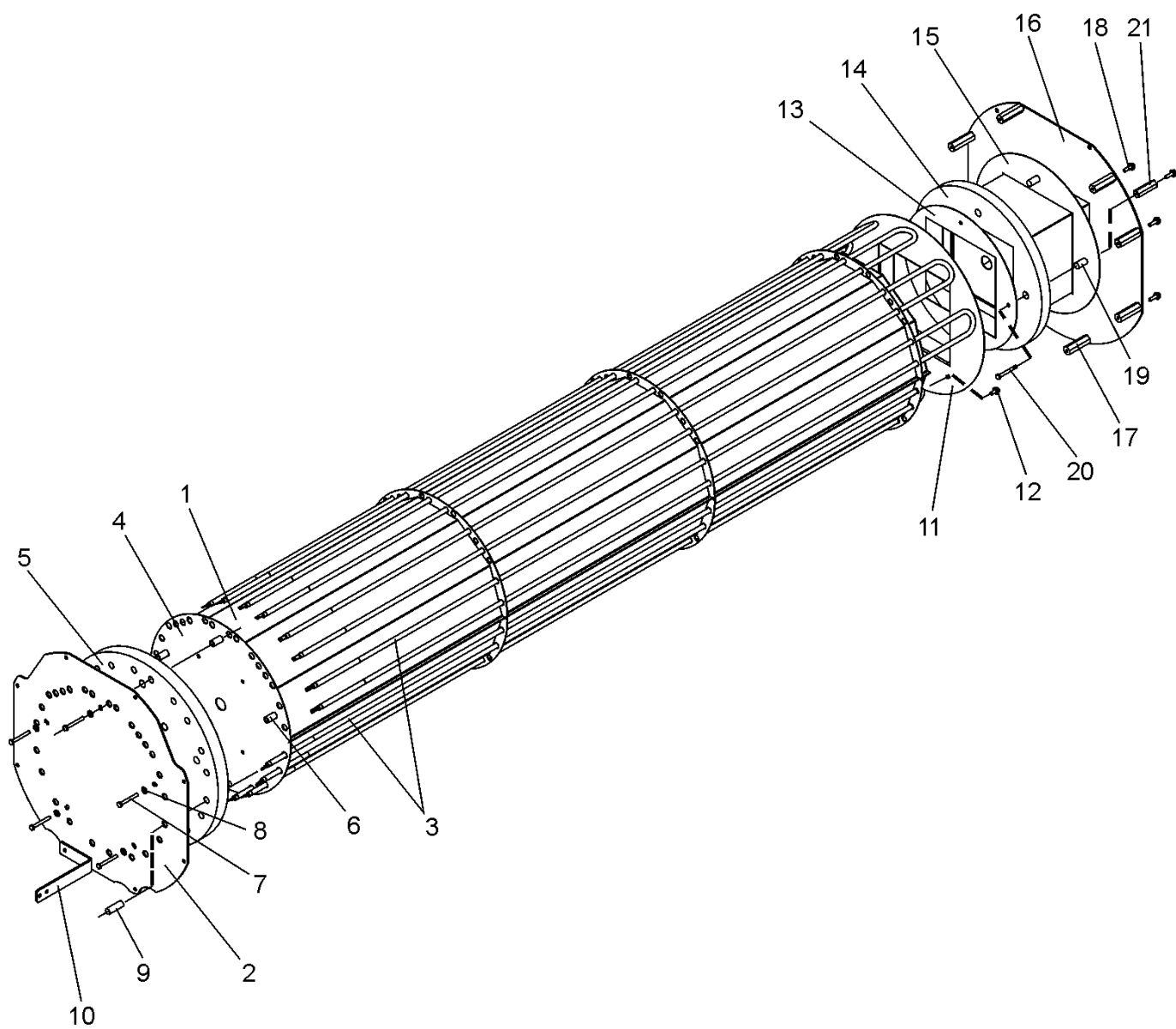
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Receipt tray

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610797/1	1	9	2004

Bac réception

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1	1				32100745	Receipt tray	Bac réception	3	
		1				32100744	Receipt tray	Bac réception	3	
			1			32100743	Receipt tray	Bac réception	3	
				1		32100742	Receipt tray	Bac réception	3	
					1	32100741	Receipt tray	Bac réception	3	
	2	2	2	2	2	55007591	Bearing box	Palier	3	Complete
	3	1	1	1	1	32100704	•Flange	•Bride	3	
	4	1	1	1	1	73011158	•Ball joint	•Rotule	3	
	5	2	2	2	2	32100705	Hinge pin	Axe d'articulation	3	
	6	1				32100935	Rail	Support	3	
			1			32100934	Rail	Support	3	
				1		32100933	Rail	Support	3	
					1	32100932	Rail	Support	3	
						32100931	Rail	Support	3	
	7	2	2	2	2	32004504	Spring	Ressort	3	
	8	12	12	12	12	74033101	Screw	Vis	3	M6x16
	9	6	6	6	6	74033253	Nut	Écrou	3	M6
10	2	2	2	2	2	74026034	Stop	Butée	3	
11	2	2	2	2	2	74036801	Washer	Rondelle	3	Ø8
12	2	2	2	2	2	74033602	Screw	Vis	3	M6x50
13	2	2	2	2	2	74020031	Screw	Vis	3	M8x50
14	6	6	6	6	6	74033254	Locking nut	Ecrou frein	3	M8
15	2	2	2	2	2	74033010	Screw	Vis	3	M8x35
16	1	1	1	1	1	71054167	Switch	Interrupteur	1,2	
17	1	1	1	1	1	71079045	Cable fitting	Presse étoupe	3	Ø9
18	1	1	1	1	1	71079046	Reduction	Réduction	3	Ø11/9



610765

Issue	Month	Year
01	06	04

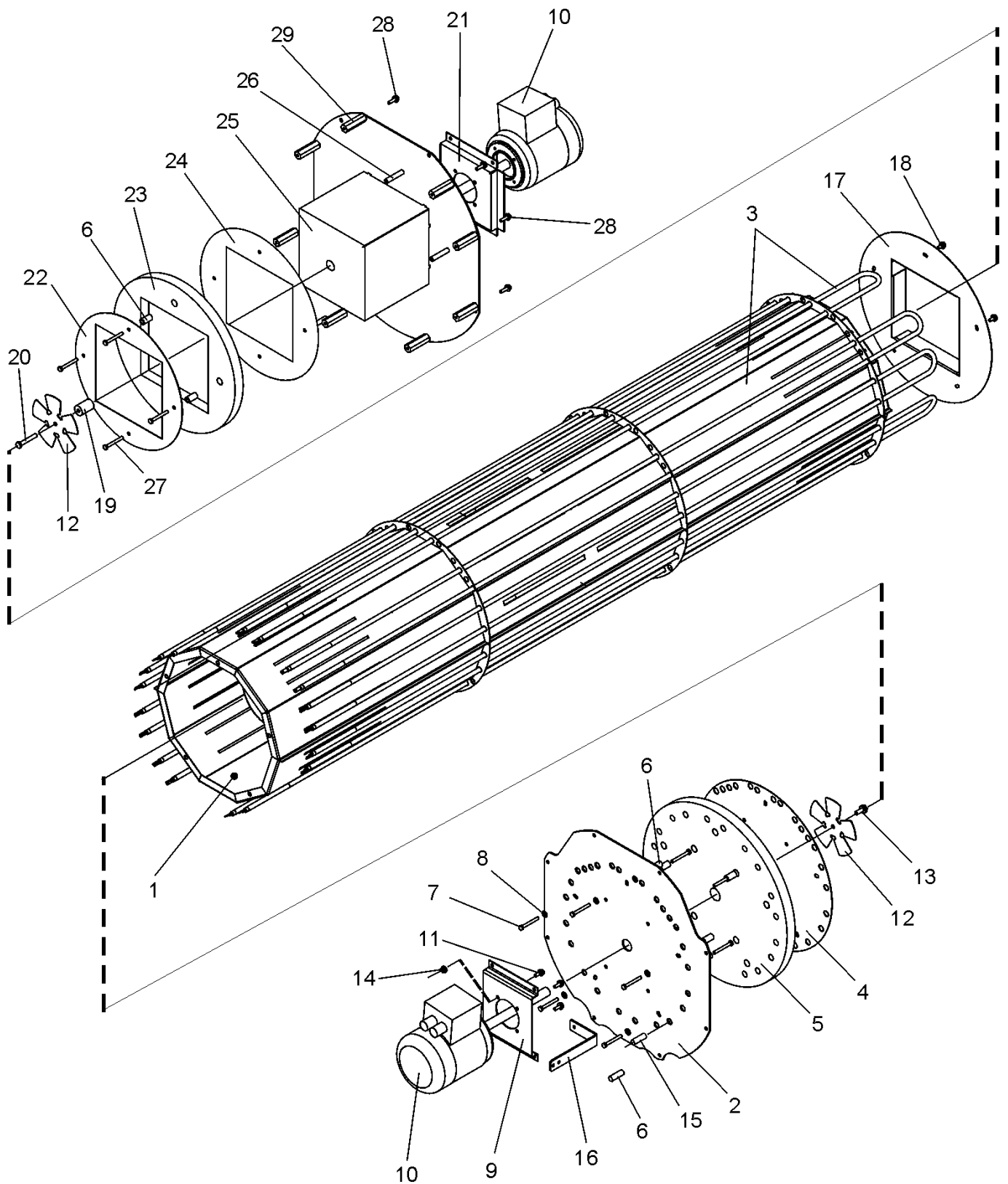
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Electrical heating

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610765/1	1	6	2004

Chauffage électrique

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
* 1	1					32101725	Resistors support	Support résistances	3	
*		1				32101724	Resistors support	Support résistances	3	
*			1			32101723	Resistors support	Support résistances	3	
*				1		32101722	Resistors support	Support résistances	3	
*					1	32101721	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103830	End flange	Flasque d'extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	5	5	5	5	5	32100038	Spacer	Entretoise	3	
7	5	5	5	5	5	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
10	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
11	1	1	1	1	1	32104163	End flange	Flasque d'extrémité	3	Right
12	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
13	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
14	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
15	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
16	1	1	1	1	1	32103835	End flange	Flasque d'extrémité	3	Right
17	8	8	8	8	8	32103614	Spacer	Entretoise	3	
18	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
19	4	4	4	4	4	32100038	Spacer	Entretoise	3	
20	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
21	4	4	4	4	4	32103839	Spacer	Entretoise	3	



610766

Issue	Month	Year
01	06	04

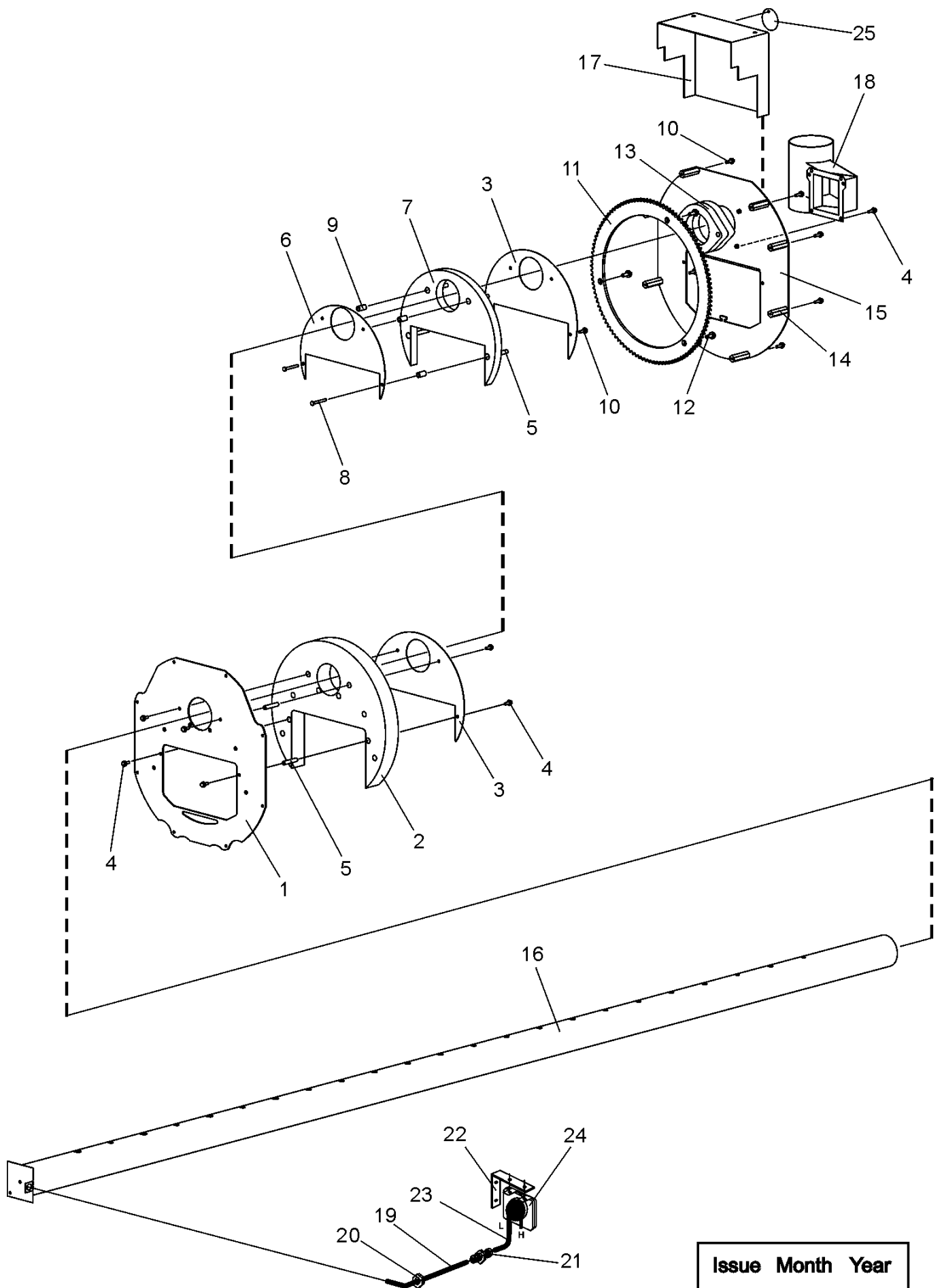
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Electric heating with air circulation

Chauffage électrique chaleur tournante

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610766/1	2	10	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
		IC44821LF								
			IC44825LF							
				IC44828LF						
					IC44832LF					
1	1					32101725	Resistors support	Support résistances	3	
		1				32101724	Resistors support	Support résistances	3	
			1			32101723	Resistors support	Support résistances	3	
				1		32101722	Resistors support	Support résistances	3	
					1	32101721	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103931	End flange	Flasque d'extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	13	13	13	13	13	32100038	Spacer	Entretoise	3	
7	9	9	9	9	9	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	1	1	1	1	1	32100187	Motor bracket	Support moteur	3	
10	2	2	2	2	2	71014106	Motor	Moteur	3	18kW
11	8	8	8	8	8	74033002	Screw	Vis	3	M6x16
12	2	2	2	2	2	32100845	Turbine	Turbine	3	
13	1	1	1	1	1	74033007	Screw	Vis	3	M8x20
14	4	4	4	4	4	74033253	Nut	Écrou	3	M6
15	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
16	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
17	1	1	1	1	1	32104163	End flange	Flasque d'extrémité	3	Right
18	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
19	1	1	1	1	1	32103941	Extension element	Rallonge	3	
20	1	1	1	1	1	74020031	Screw	Vis	3	M8x50
21	1	1	1	1	1	32103942	Motor bracket	Support moteur	3	
22	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
23	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
24	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
25	1	1	1	1	1	32103936	End flange	Flasque d'extrémité	3	Right
26	4	4	4	4	4	32103839	Spacer	Entretoise	3	
* 27	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
28	16	16	16	16	16	74033003	Screw	Vis	3	M6x20
29	8	8	8	8	8	32103614	Spacer	Entretoise	3	



610780

Issue	Month	Year
02	12	05

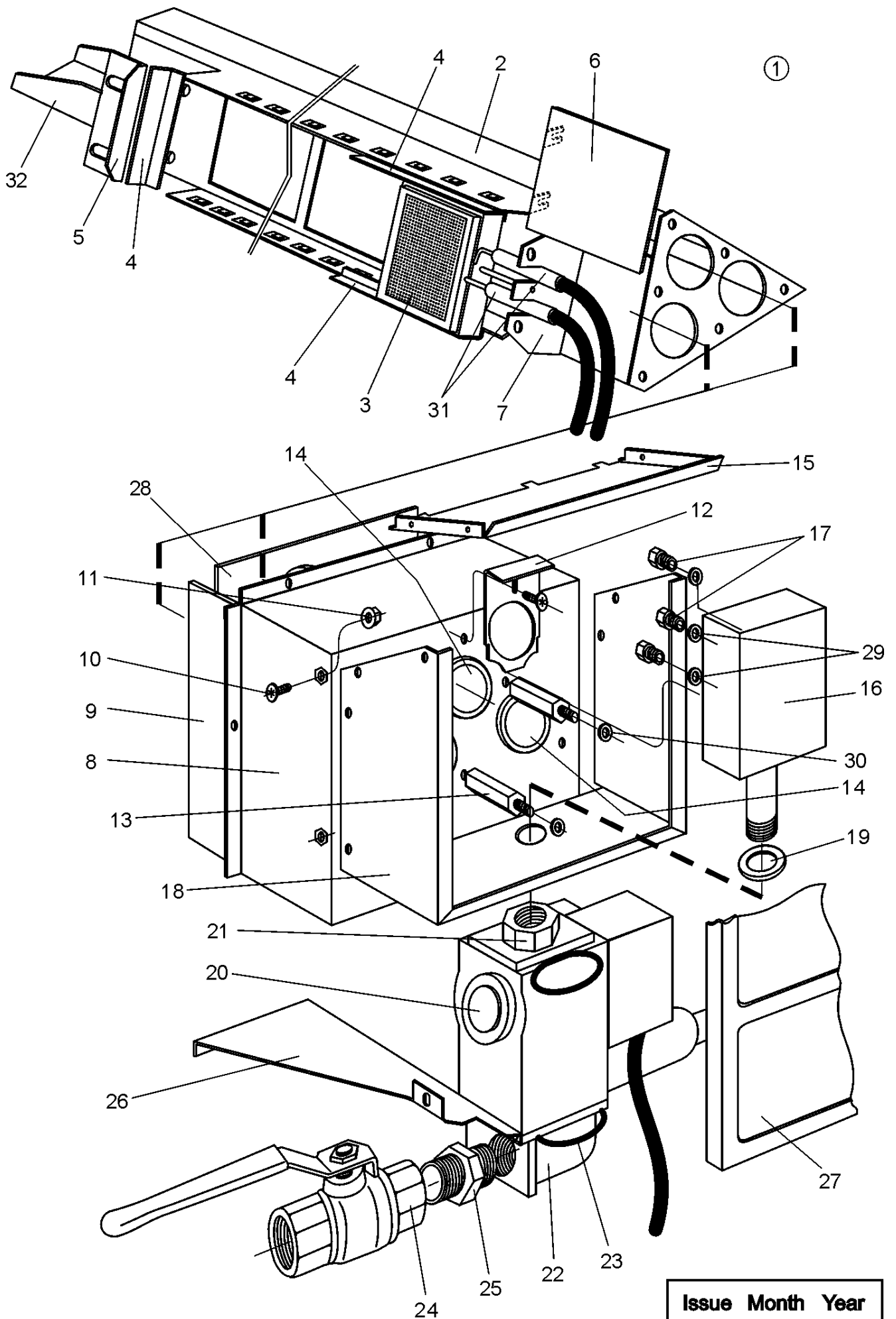
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Vapor suction gas heating

Aspiration chauffage gaz

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610780/1	2	12	2005

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1	1	1	1	1	32104026	End flange	Flasque d'extrémité	3	Left
2	1	1	1	1	1	75015206	Insulator	Isolant	3	Left
3	2	2	2	2	2	32104027	Mounting plate	Plaque de fixation	3	
4	12	12	12	12	12	74033002	Screw	Vis	3	M6x16
5	8	8	8	8	8	32103839	Spacer	Entretoise	3	
6	1	1	1	1	1	32104028	Mounting plate	Plaque de fixation	3	
7	1	1	1	1	1	75015207	Insulator	Isolant	3	Right
8	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
9	4	4	4	4	4	32100038	Spacer	Entretoise	3	
10	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
11	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
12	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
13	2	2	2	2	2	75015208	Insulator	Isolant	3	
14	8	8	8	8	8	32103614	Spacer	Entretoise	3	
15	1	1	1	1	1	32104025	End flange	Flasque d'extrémité	3	Right
16	1					32104055	Products of combustion suction tube	Tube aspiration produits combustion	3	
		1				32104054	Products of combustion suction tube	Tube aspiration produits combustion	3	
			1			32104053	Products of combustion suction tube	Tube aspiration produits combustion	3	
				1		32104052	Products of combustion suction tube	Tube aspiration produits combustion	3	
					1	32104051	Products of combustion suction tube	Tube aspiration produits combustion	3	
17	1	1	1	1	1	32103508	Fender waling	Capot de protection	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	ill. 610776
19	1	1	1	1	1	32101099	Branch pipe	Tube de raccordement	3	
20	1	1	1	1	1	31003509	Opening in partition	Traversée de cloison	3	G1/8"
21	1	1	1	1	1	32006860	Right connection	Piquage droit	3	
22	1	1	1	1	1	32101098	Pressure switch support	Support pressostat	3	
23	1	1	1	1	1	72046136	Polyamide pipe	Tube polyamide	3	Ø6x8 by meter
24	1	1	1	1	1	72060062	Pressostat	Pressostat	1,2	
25	1	1	1	1	1	32104516	Protective plug	Obturbateur de protection	3	



610768

Issue	Month	Year
01	06	04

IC44819LF -62900016,IC44821LF -62900016,IC44825LF -62900016,IC44828LF -62900016,IC44832LF -62900016

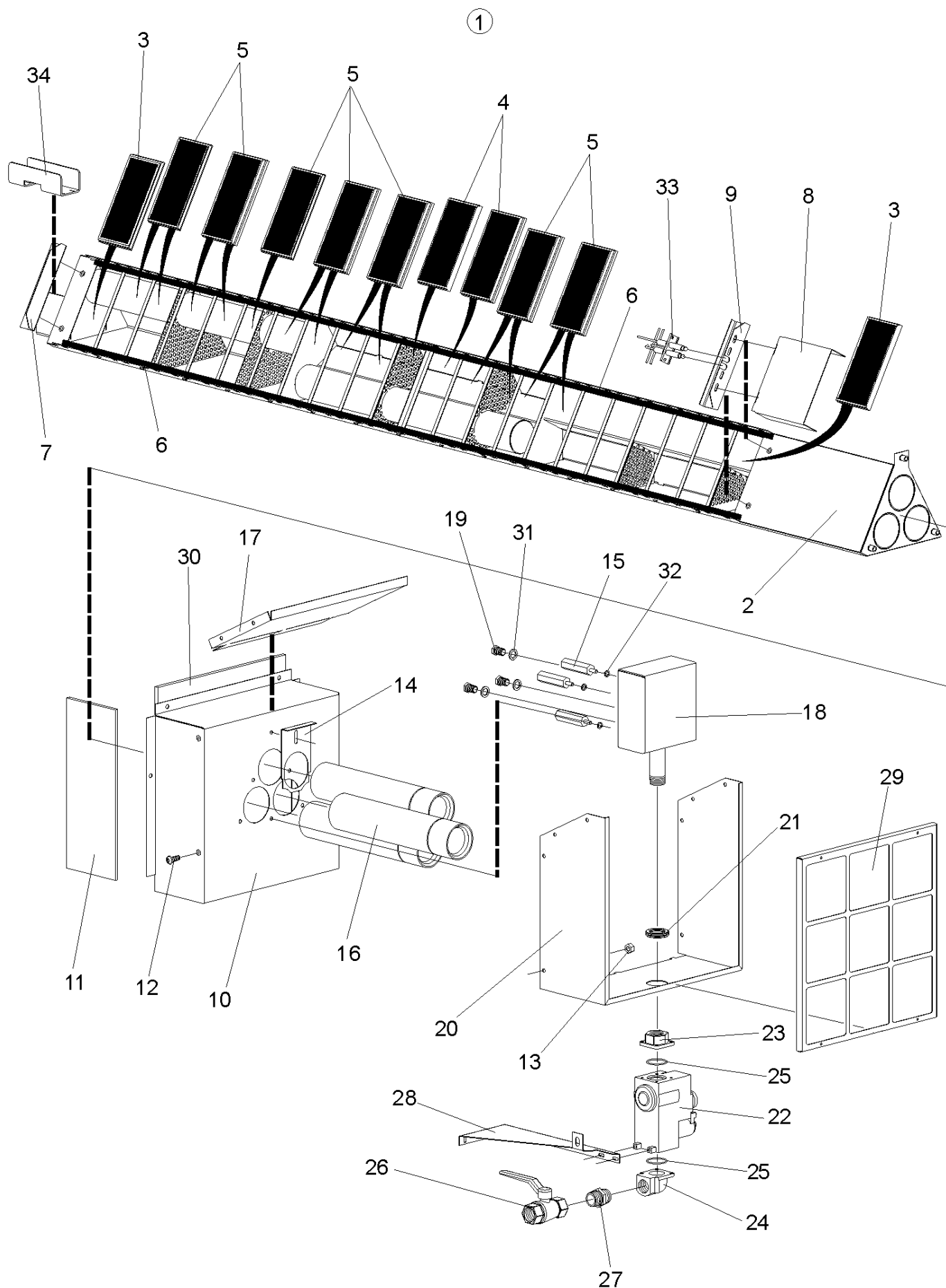
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

610768/1 1 6 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF										
	IC44821LF										
	IC44825LF										
	IC44828LF										
	IC44832LF										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
4	12m	13m	16m	17m	19m		73016190	•Seal	•Joint	1,2	High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
			3		3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
				3			72051216	•Injector	•Injecteur	1,2	Ø2.20mm
	3				3		72051202	•Injector	•Injecteur	1,2	Ø2.30mm
		3					72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
26	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
27	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
28	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
29	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
31	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
32	1	1	1	1	1		32104112	Extension element	Rallonge	3	



IC44819LF 62900017-,IC44821LF 62900017-,IC44825LF 62900017-,IC44828LF 62900017-,IC44832LF 629

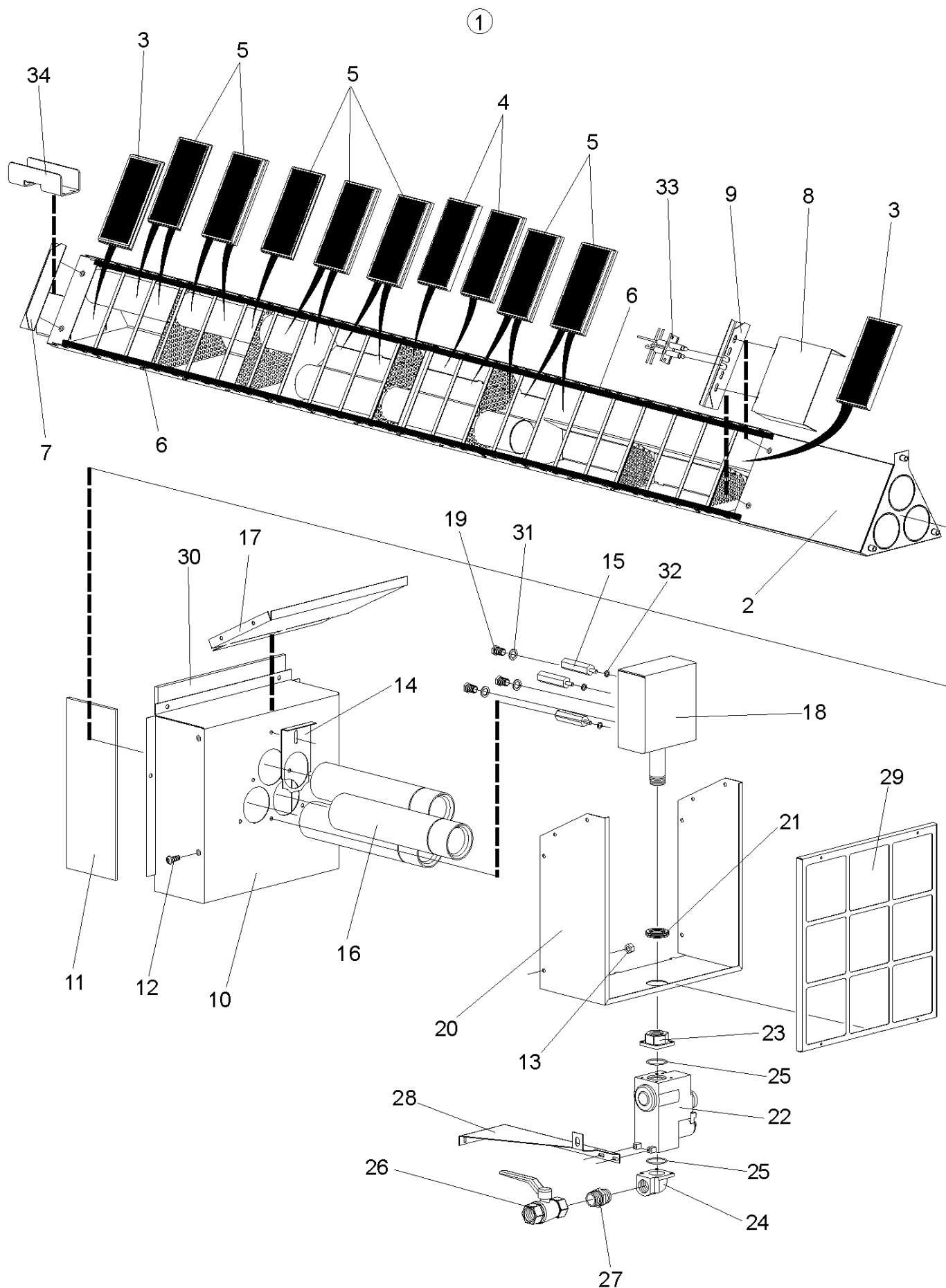
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

611027/1 2 12 2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF										
	IC44821LF										
	IC44825LF										
	IC44828LF										
	IC44832LF										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	2	2	2	2	2		72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	2	2	2	2		72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	21	27	30	35		72051254	•Ceramic plate	•Plaque céramique	1,2	
6	7m	8m	10m	11m	12m		73016190	•Seal	•Joint	1,2	High temperature
7	1	1	1	1	1		32100453	•Edging	•Cornière	3	
* 8	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	-65000001
* 9	1	1	1	1	1		32105049	Fender waling	Capot de protection	3	65000002-
* 9	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	-65000001
* 9	1	1	1	1	1		32105048	•Electrode support	•Support électrode	3	65000002-
10	1	1	1	1	1		32100668	•Rail	•Support	3	
11	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
12	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
13	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
14	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
15	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
16	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
17	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
18	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
19	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
					3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
						3	72051216	•Injector	•Injecteur	1,2	Ø2.20mm
							72051202	•Injector	•Injecteur	1,2	Ø2.30mm
	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
21	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
22	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
23	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
24	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
26	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
28	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
29	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
30	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	



IC44819LF 62900017-,IC44821LF 62900017-,IC44825LF 62900017-,IC44828LF 62900017-,IC44832LF 629

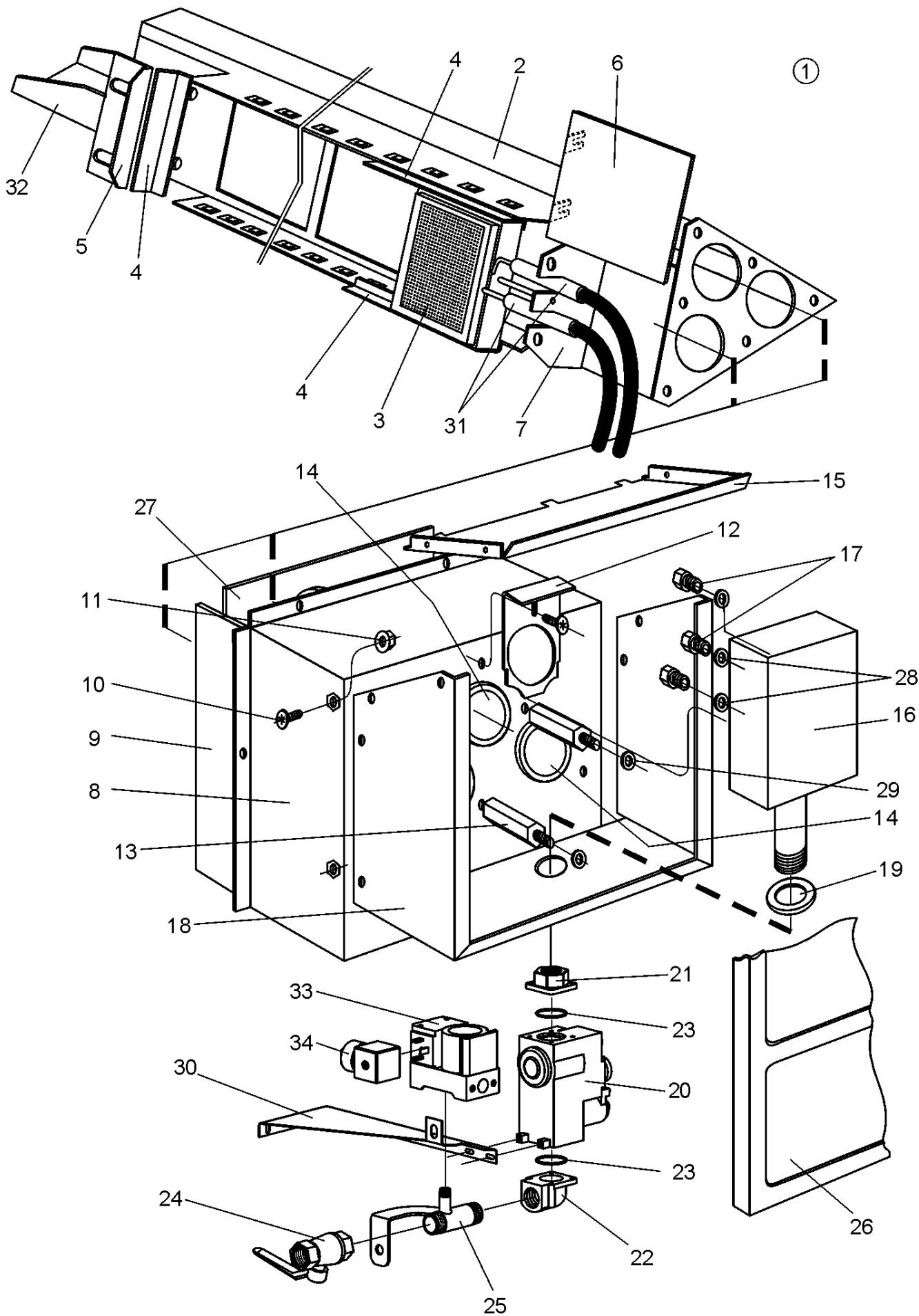
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

611027/1 2 12 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
31	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
32	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
* 33	1	1	1	1	1	71088036	Electrode	Électrode	1,2	ill. 610769
*										-65000001
*	1	1	1	1	1	71088037	Electrode	Electrode	1,2	ill. 611045
*										65000002-
34	1	1	1	1	1	32104112	Extension element	Rallonge	3	



IC44819LF -62900016,IC44821LF -62900016,IC44825LF -62900016,IC44828LF -62900016,IC44832LF -62900016

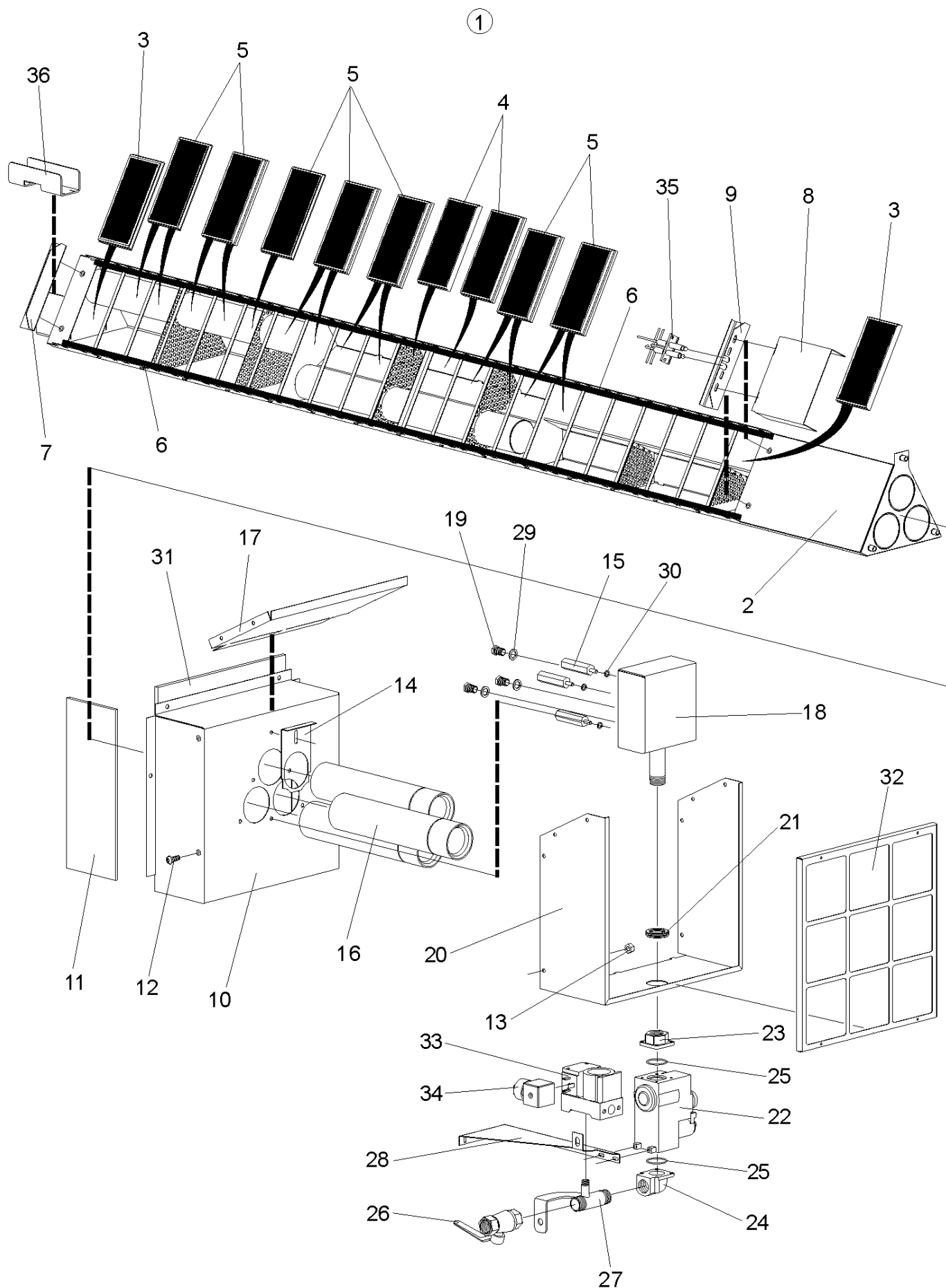
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz - Australie

610587/1 1 6 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF										
	IC44821LF										
	IC44825LF										
	IC44828LF										
	IC44832LF										
1	1						55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
4	12m	13m	16m	17m	19m		73016190	•Seal	•Joint	1,2	High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010102	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		32103825	•T-pipe	•Tube en T	3	
26	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
27	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
28	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
29	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
30	1	1	1	1	1		32100464	Tap stop lever	Patte de verrouillage	3	
31	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
32	1	1	1	1	1		32104112	Extension element	Rallonge	3	
33	1	1	1	1	1		72060075	Pressostat	Pressostat	3	
34	1	1	1	1	1		71074255	Connector	Connecteur	3	



IC44819LF 62900017-,IC44821LF 62900017-,IC44825LF 62900017-,IC44828LF 62900017-,IC44832LF 629

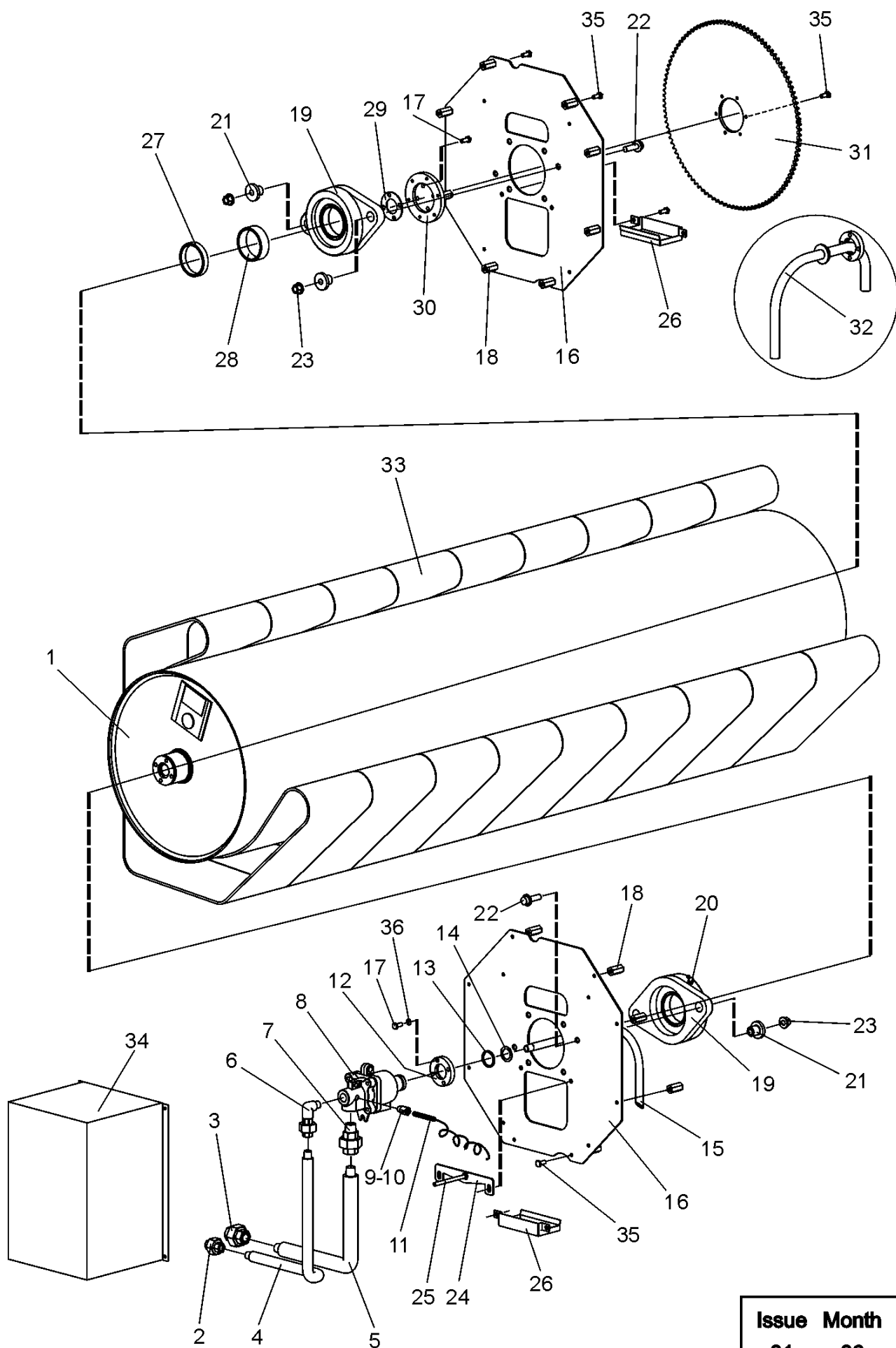
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz - Australie

611028/1 2 12 2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF										
	IC44821LF										
	IC44825LF										
	IC44828LF										
	IC44832LF										
1	1						55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	2	2	2	2	2		72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	2	2	2	2		72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	21	27	30	35		72051254	•Ceramic plate	•Plaque céramique	1,2	
6	8m	9m	10m	11m	12m		73016190	•Seal	•Joint	1,2	High temperature
7	1	1	1	1	1		32100453	•Edging	•Cornière	3	
8	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
9	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
10	1	1	1	1	1		32100668	•Rail	•Support	3	
11	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
12	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
13	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
14	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
15	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
16	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
17	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
18	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
19	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
21	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
22	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
23	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
24	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
26	1	1	1	1	1		72010102	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1		32103825	•T-pipe	•Tube en T	3	
28	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
29	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
31	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
32	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
33	1	1	1	1	1		72060075	•Pressostat	•Pressostat	3	
34	1	1	1	1	1		71074255	Connector	Connecteur	3	
35	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
36	1	1	1	1	1		32104112	Extension element	Rallonge	3	



610781

Issue	Month	Year
01	06	04

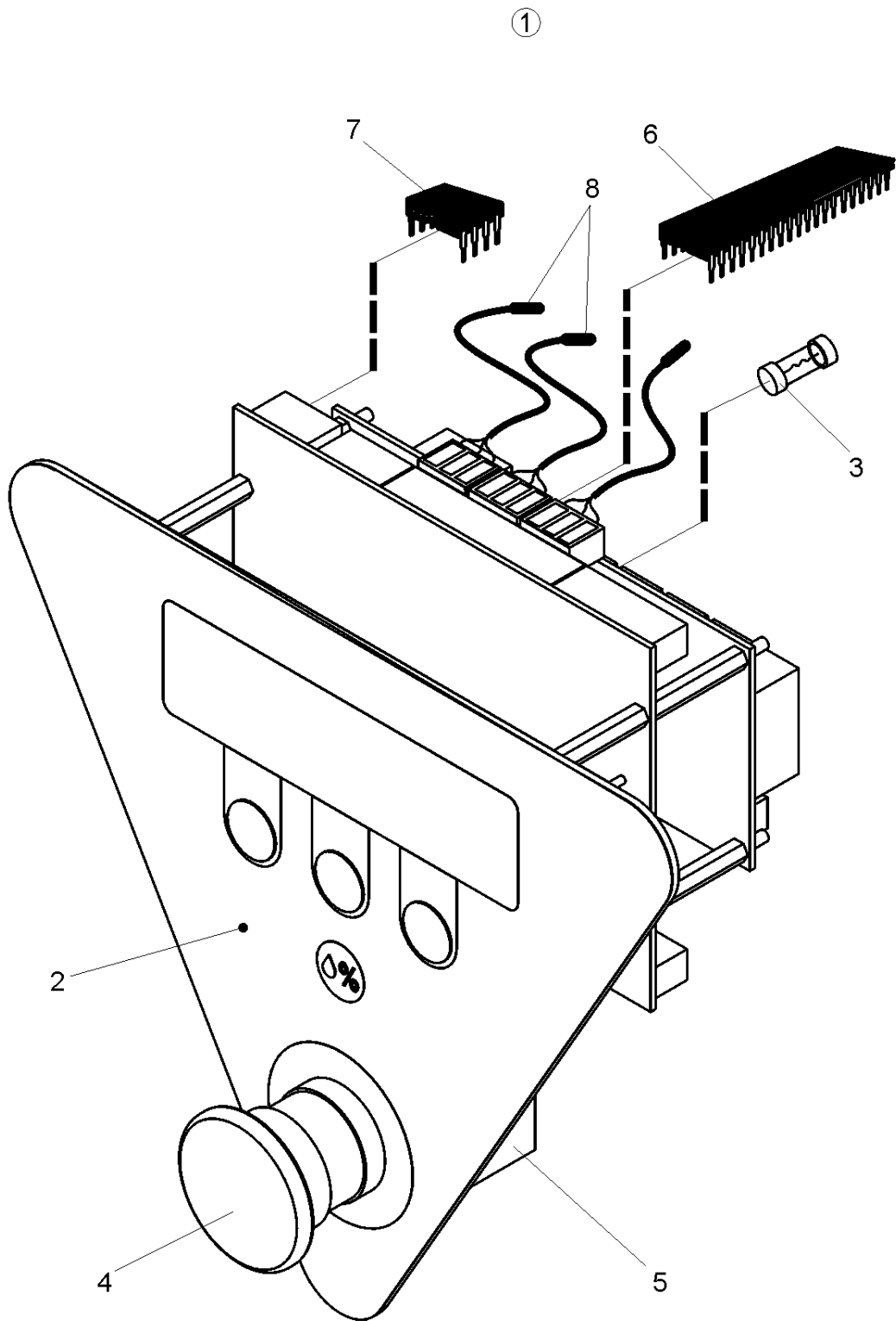
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Steam heating

Chauffage vapeur

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610781/1	2	3	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1					32102205	Steam cylinder	Cylindre vapeur	3	Ø457mm
		1				32102204	Steam cylinder	Cylindre vapeur	3	Ø457mm
			1			32102203	Steam cylinder	Cylindre vapeur	3	Ø457mm
				1		32102202	Steam cylinder	Cylindre vapeur	3	Ø457mm
					1	32102201	Steam cylinder	Cylindre vapeur	3	Ø457mm
2	1	1	1	1	1	72043155	Pipe union	Raccord union	3	G3/8"
3	1	1	1	1	1	72043156	Pipe union	Raccord union	3	G3/4"
4	1	1	1	1	1	72052059	Steam flexible pipe	Flexible vapeur	3	DN10
5	1	1	1	1	1	72052058	Steam flexible pipe	Flexible vapeur	3	DN20
6	1	1	1	1	1	72043190	Union elbow	Coude union	3	G3/8"
7	1	1	1	1	1	72043191	Pipe union	Raccord union	3	G3/4"
8	1	1	1	1	1	73020517	Steam turning joint	Joint tournant vapeur	1,2	
9	1	1	1	1	1	32101501	Right connection	Piquage droit	3	G1/4"
10	1	1	1	1	1	74020227	Ball screw	Vis à bille	3	M5x8
11	1	1	1	1	1	71031078	Heat sensor	Sonde température	1,2	PT100
12	1	1	1	1	1	32100650	Flange	Bride	3	
13	1	1	1	1	1	32100651	Locking washer	Bague d'arrêt	3	
14	1	1	1	1	1	73020398	Door gasket	Joint d'étanchéité	1,2	DN25
15	1	1	1	1	1	32100416	Breather tube	Tube de purge	3	
16	2	2	2	2	2	32104271	Plate	Platine	3	Steam heating
17	8	8	8	8	8	74020226	Screw	Vis	3	M8x30
18	16	16	16	16	16	32104272	Spacer	Entretoise	3	
19	2	2	2	2	2	73010077	Bearing box	Palier	3	
20	2	2	2	2	2	72061011	Grease nipple	Graisser	3	
21	4	4	4	4	4	32101942	Spacer	Entretoise	3	
22	4	4	4	4	4	74033022	Screw	Vis	3	M12x40
23	4	4	4	4	4	74033205	Cage nut	Ecrou	3	M12
24	1	1	1	1	1	32104297	Heating element	Guide	3	
25	1	1	1	1	1	32102402	Shaft	Axe	3	
26	2	2	2	2	2	32104298	Recovery of grease casing	Carter récupération graisse	3	
27	1	1	1	1	1	32104422	Spacer	Entretoise	3	L=16mm
28	1	1	1	1	1	32104423	Spacer	Entretoise	3	L=26.5mm
29	1	1	1	1	1	32101502	Seal	Joint	3	Ø47mm
30	1	1	1	1	1	32104416	Cap	Bouchon	3	
31	1	1	1	1	1	32104421	Disc	Disque	3	110 teeth
32	1	1	1	1	1	55008982	Test Kit	Kit de réépreuve	3	
33	9	10	12	13	15	77010286	Ironing strip	Bande de repassage	1,2	Steam heating
	9	10	12	13	15	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating
34	1	1	1	1	1	32104274	Hood	Capot	3	Steam heating
35	22	22	22	22	22	74033002	Screw	Vis	3	M6x16
36	8	8	8	8	8	74036102	Elastic washer	Rondelle Grower	3	Ø8



IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

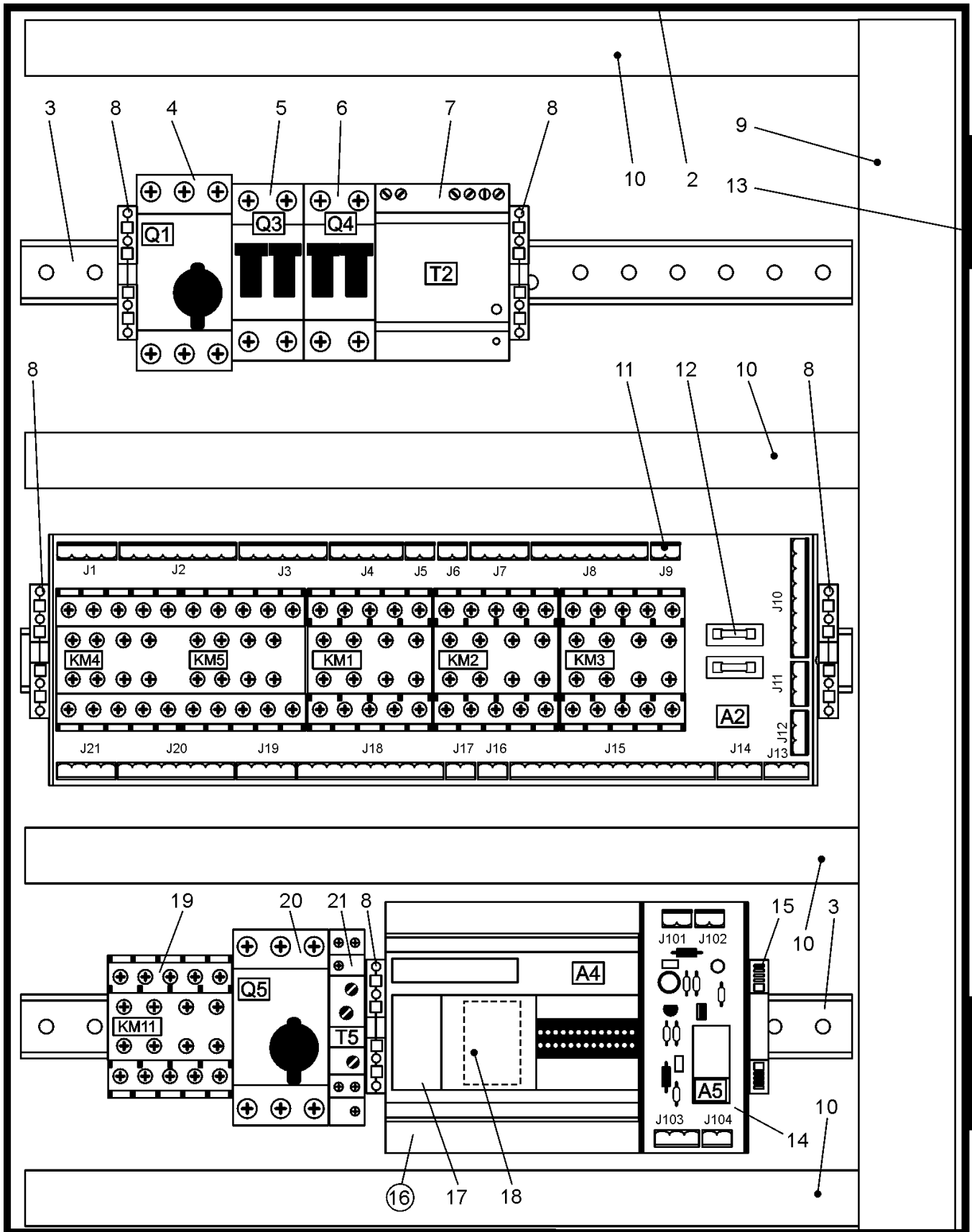
Control panel

Plastron de commande

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610767/1	2	6	2006

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012179	Control panel	Plastron de commande	1,2	Complete
* 2	1	74032335	•Control panel	•Plastron de commande	1,2	Lexan
3	1	71082200	•Circuit breaker	•Fusible	1,2	1A, 250V
4	1	71054132	•Emergency stop	•Arrêt d'urgence	1,2	Red
5	1	71054130	Contact block	Bloc contact	1,2	
6	1	32103551	Program memory	Mémoire programme	1,2	
7	1	32103552	Language memory	Mémoire langage	1,2	
8	-		Heat sensor	Sonde température		

①



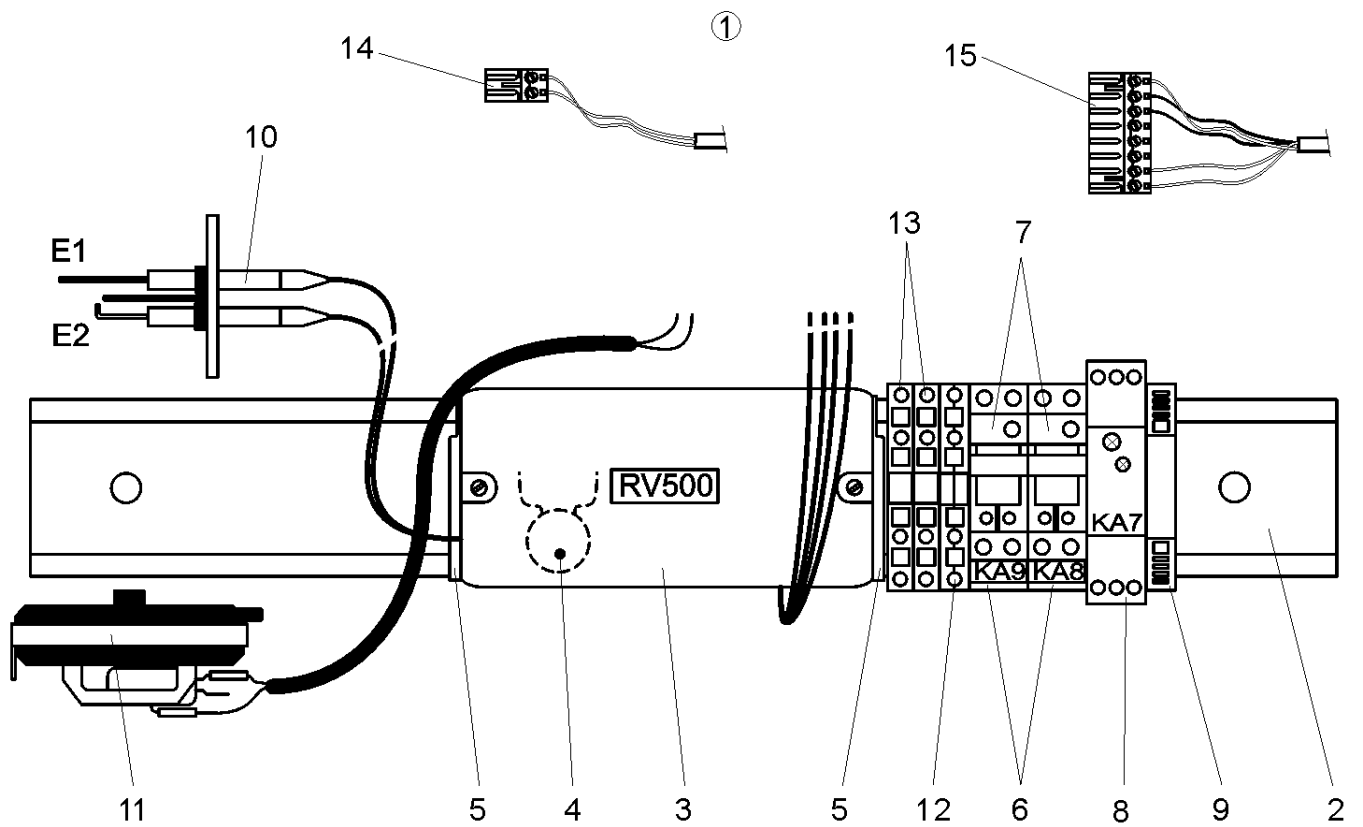
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Electric cabinet

Armoire électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610772/1	2	12	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012322	Electric cabinet	Armoire électrique	1,2	Complete
2	1	32104410	•Switch cabinet box	•Coffret armoire électrique	3	
3	3	34005604	•Profile	•Profilé	3	L= 325mm
4	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole
5	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Primary
6	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Secondary
7	1	71021166	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC
8	5	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²
9	1	71081022	•Spout	•Goulotte	3	40x80 by meter L=60cm
10	4	71081008	•Spout	•Goulotte	3	25x80 L=30cm
11	1	71082464	•Interconnection circuit	•Circuit interconnexion	1,2	
12	2		••Circuit breaker	••Fusible	3	1.6A-230V
13	2	74030059	•Hinge	•Charnière	3	
14	1	71082500	•Rotation control board	•Platine contrôle rotation	1,2	
15	1	71075037	•Stop	•Butée	3	
16	1	55012314	•Configurated automate	•Automate configuré	1,2	
17	1		••Programmable Logic Controller	••Automate programmable	3	
18	1	71061025	••Expansion communication	••Cartouche communication	1,2	
19	1	71050190	Contacteur	Relais	1,2	6A-24VDC Optional
20	1	71082145	Mains current breaker	Disjoncteur	1,2	Three-pole Optional
21	1	71052121	Time relay	Relais temporisé	1,2	Optional



IC44819LF -65000001,IC44821LF -65000001,IC44825LF -65000001,IC44828LF -65000001,IC44832LF -65000001

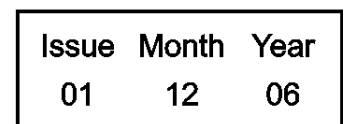
Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz

610769/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012325	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088018	•Igniter	•Allumeur	1,2	RV0513
4	1	71082035	•Varistor	•Varistance	1,2	
5	2	71081013	•Snap nut	•Erou encliquetable	1,2	
6	2	71052107	•Relay support	•Support relais	1,2	
	2	71052130	•Relay support	•Support relais	1,2	
7	2	71052106	•Contactor	•Relais	1,2	10A
	2	71052129	•Contactor	•Relais	1,2	
8	1	71052112	•Time delay contact	•Contact temporisé	1,2	
9	1	71075037	•Stop	•Butée	1,2	
10	1	71088036	•Electrode	•Électrode	1,2	
11	1	72060062	•Pressostat	•Pressostat	1,2	
12	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
13	2	71075067	•Terminal block	•Borne de raccordement	3	
14	1	71074120	•Connector	•Connecteur	3	2 point
15	1	71074123	•Connector	•Connecteur	3	8 point



IC44819LF 65000002-,IC44821LF 65000002-,IC44825LF 65000002-,IC44828LF 65000002-,IC44832LF 650

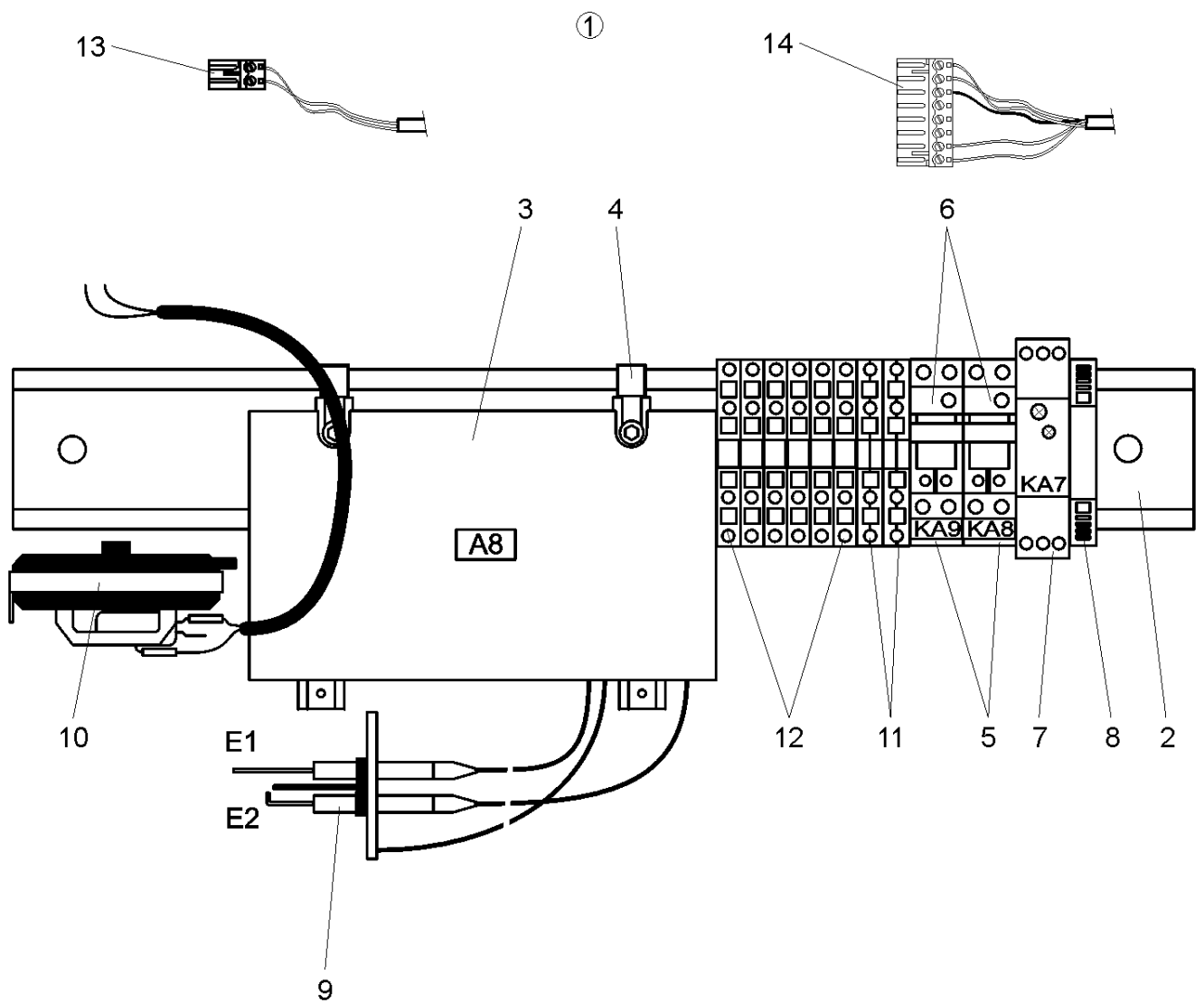
Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz

611045/1 1 12 2006

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55013253	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088038	•Igniter	•Allumeur	1,2	RV0541
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052130	•Relay support	•Support relais	1,2	
6	2	71052129	•Contactor	•Relais	1,2	
7	1	71075037	•Stop	•Butée	1,2	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
9	2	71075067	•Terminal block	•Borne de raccordement	3	
10	1	71074120	•Connector	•Connecteur	3	2 point
11	1	71074123	•Connector	•Connecteur	3	8 point
12	1	71074259	•Connector	•Connecteur	3	5 point
13	1	71074260	•Connector	•Connecteur	3	10 point
14	1	72060062	Pressostat	Pressostat	1,2	
15	1	71088037	Electrode	Electrode	1,2	



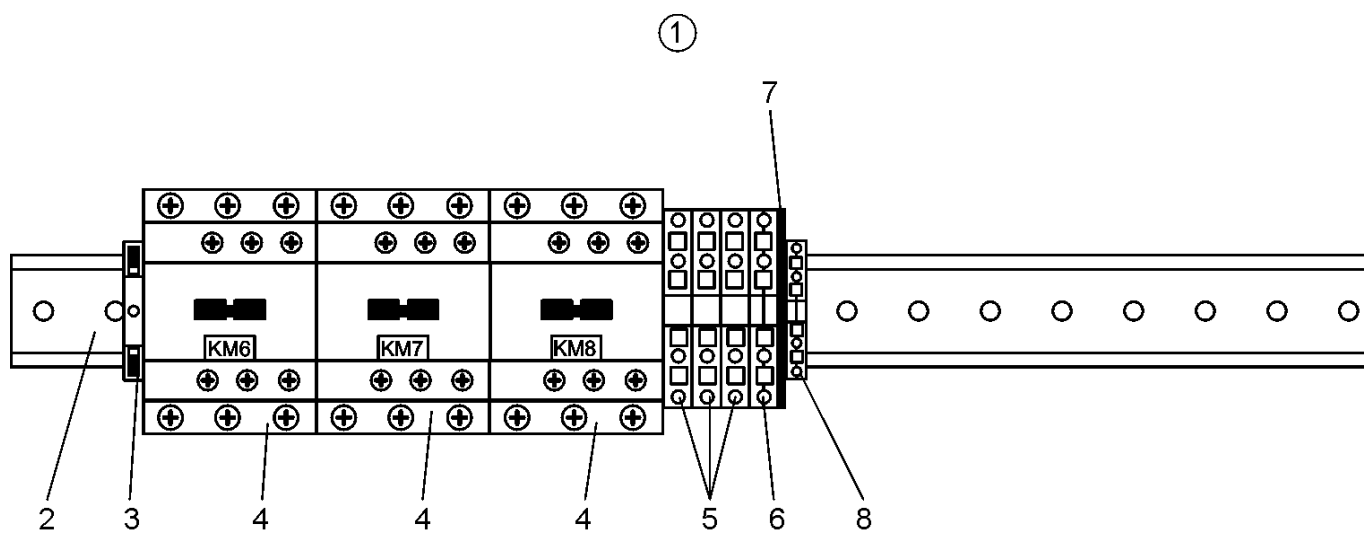
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Electric control plate - gas heating - Australia

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610770/1	1	6	2004

Platine électrique - chauffage gaz - Australie

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012326	Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088033	•Igniter	•Allumeur	1,2	
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052107	•Relay support	•Support relais	1,2	
6	2	71052106	•Contactor	•Relais	3	10A
7	1	71052112	•Time delay contact	•Contact temporisé	1,2	
8	1	71075037	•Stop	•Butée	1,2	
9	1	71088032	•Electrode	•Electrode	1,2	
10	1	72060062	•Pressostat	•Pressostat	1,2	
11	2	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
12	6	71075067	•Terminal block	•Borne de raccordement	3	
13	1	71074120	•Connector	•Connecteur	3	2 point
14	1	71074123	•Connector	•Connecteur	3	8 point



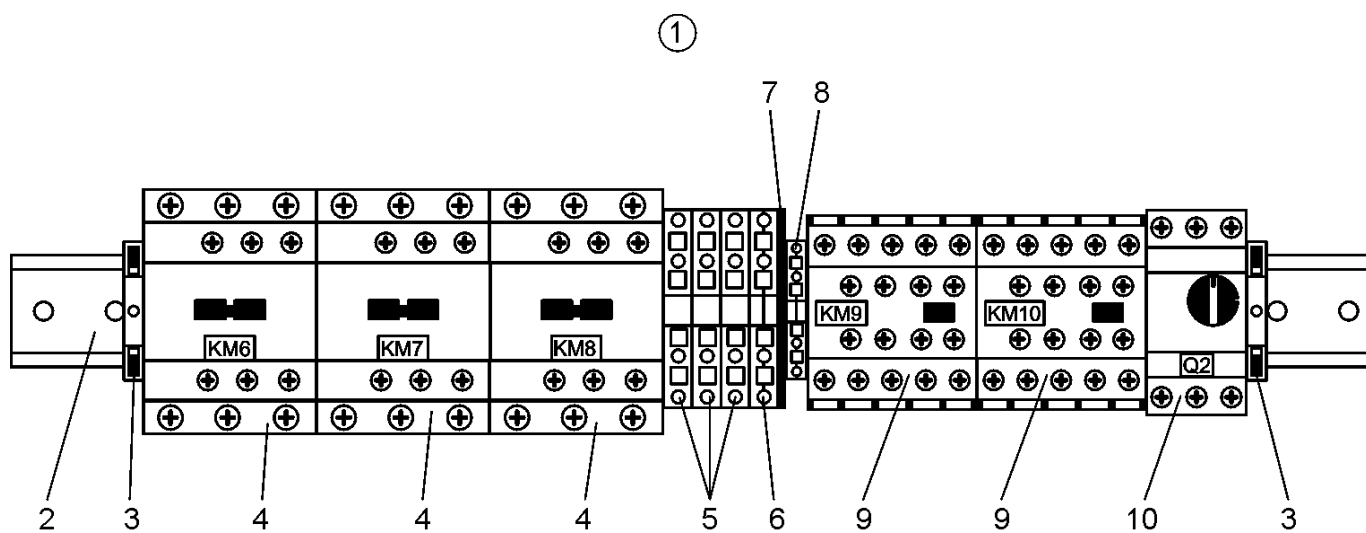
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Electric heating plate

Illustration Issue Month Year
Schéma Issue Month Year
610773/1 1 6 2004

Platine chauffage électrique

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012324	Electric heating plate	Platine chauffage électrique	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	1	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	3	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque d'extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²



IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

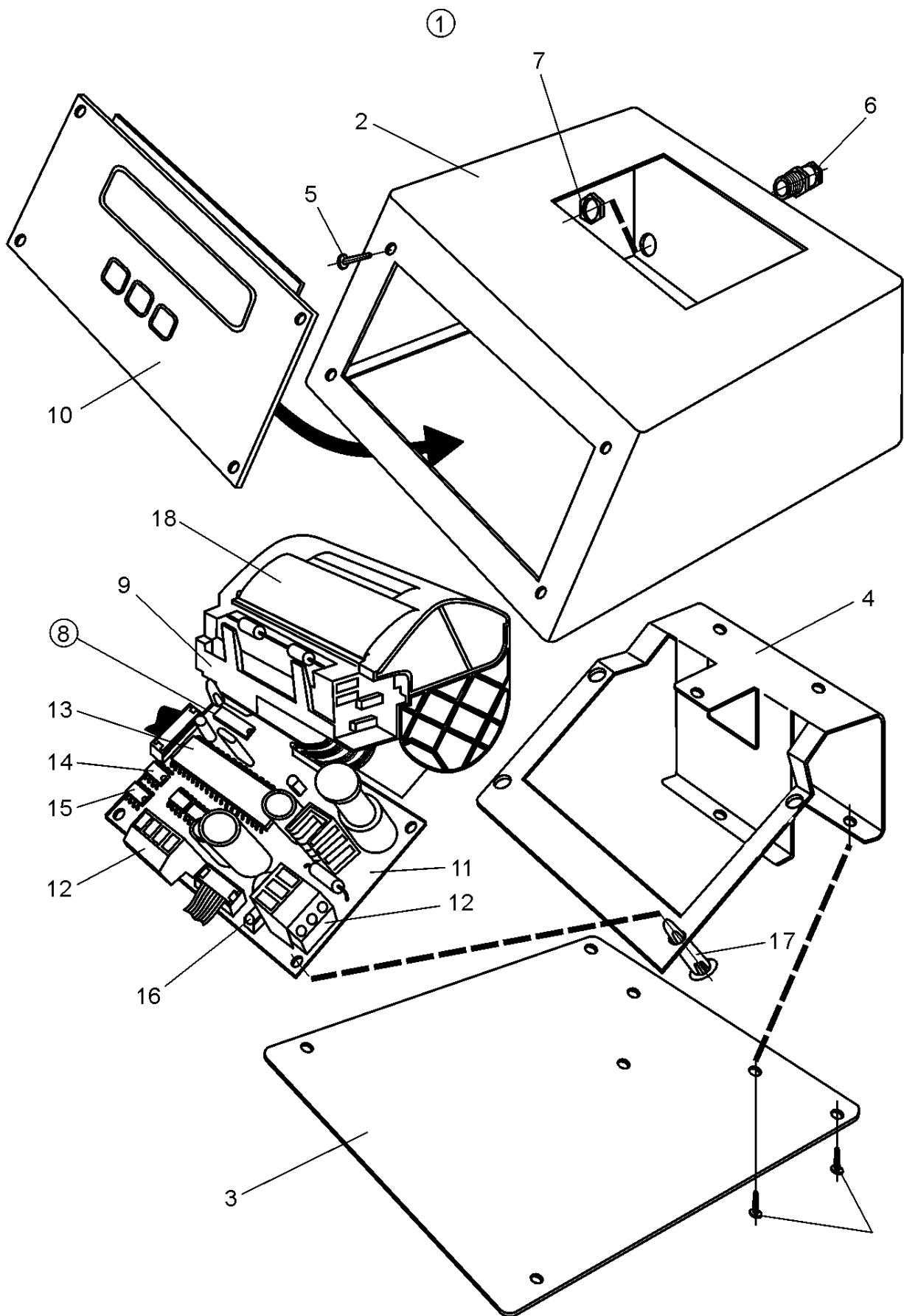
Electric heating plate - With air circulation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year

Platine chauffage électrique - Chaleur tournante

610774/1	1	6	2004
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Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012373	Electric heating plate - With air circulation	Platine chauffage électrique - Chaleur tournante	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	2	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	1,2	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque d'extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71050182	•Contactor	•Relais	1,2	6A-230V Three-pole
10	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole



IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

RABC Printer option (machine with DIAMMS)

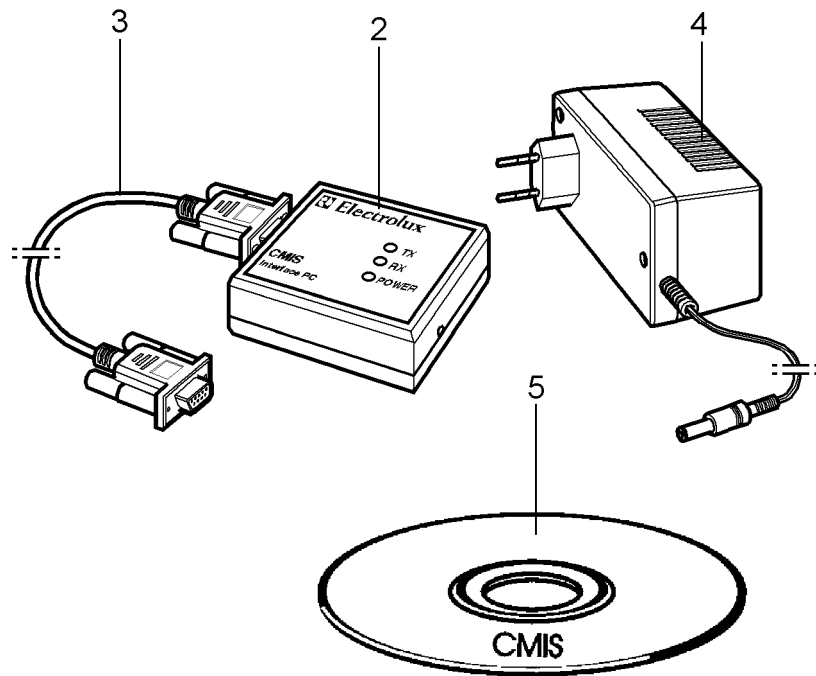
Illustration Issue Month Year
Schéma Issue Month Year

Option RABC Printer (machine avec DIAMMS)

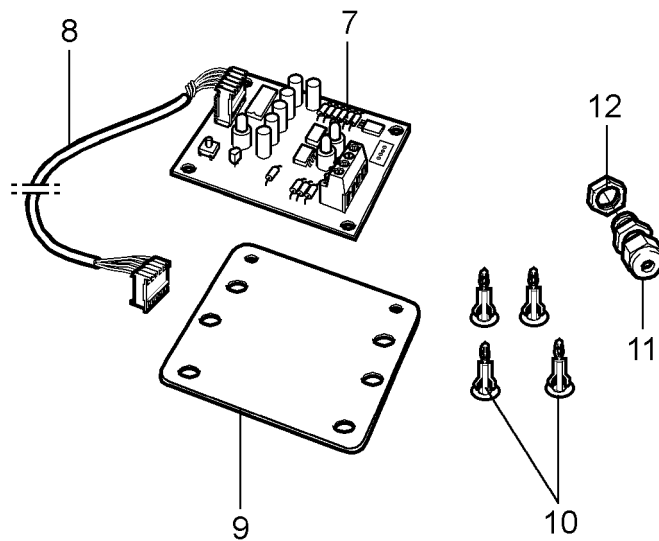
610737/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011914	RABC kit	Kit RABC	1,2	with DIAMMS
2	1	32103689	•Protection box	•Boitier de protection	3	
3	1	32103690	•Bottom	•Fond	3	
4	1	32103691	•Rail	•Support	3	
5	11	74023092	•Pop rivet	•Rivet	3	Plastic
6	2	71079045	•Cable fitting	•Presse étoupe	3	Ø9
7	2	71079007	•Locking nut	•Contre-écrou	3	
8	1	55011913	•Printer	•Imprimante	1,2	Complete
9	1	71085021	••Printer	••Imprimante	1,2	
10	1		••Control panel	••Plastron de commande		
11	1		••Printed circuit board	••Circuit imprimé		
12	1	32103693	••Cable set	••Jeu de câbles	3	
13	1	32103695	••Program memory	••Mémoire programme	1,2	
14	1	32103697	••Language memory	••Mémoire langage	1,2	
15	1	32103696	••Fonts memory	••Mémoire police	1,2	
16	1		••Circuit breaker	••Fusible		1.25A
17	4	71076067	•Spacer	•Entretoise	1,2	
18	1	74030166	•Thermic reel of paper	•Bobine papier thermique	1,2	57mm

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IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

CMIS

Illustration Issue Month Year
Schéma Issue Month Year
610892/1 1 5 2005

CMIS

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012896	CMIS Kit - Interface/PC	Kit CMIS Interface/PC	1,2	Complete
2	1	71082412	•Interface PC	•Interface PC	1	
3	1	71082415	•Connection cable	•Câble de connexion	3	
4	1	71082414	•Feed	•Alimentation	3	24V
5	1	71060067	•CMIS Software	•Logiciel CMIS	3	CD-Rom
6	1	55012897	•CMIS Kit	•Kit CMIS	1	Complete
7	1	71082413	••CMIS Interface	••Interface CMIS	1	
8	1	432 2933-03	••Cable set	••Jeu de câbles	3	
9	1	471 4601-01	••Plate	••Plaque	3	
10	4	471 7958-02	••Rail	••Support	3	
11	1	471 8780-01	••Cable fitting	••Presse étoupe	3	15.2
12	1	471 8780-31	••Locking nut	••Contre-écrou	3	15

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31100796	59	32100121	27	32100495	57	32100743	49
32003191	79	32100122	27	32100495	59	32100744	7
32003191	81	32100123	27	32100495	63	32100744	49
32004371	73	32100124	27	32100495	65	32100745	7
32004371	75	32100125	27	32100601	13	32100745	49
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32004504	49	32100145	11	32100602	13	32100788	47
32006057	39	32100147	11	32100602	17	32100791	47
32006860	55	32100148	11	32100603	13	32100792	47
32007659	37	32100148	19	32100603	17	32100793	47
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32100021	23	32100193	7	32100605	17	32100802	47
32100021	43	32100194	7	32100650	67	32100803	47
32100021	47	32100195	7	32100651	67	32100804	47
32100024	23	32100301	7	32100663	57	32100805	47
32100024	43	32100302	7	32100663*	59	32100816	43
32100024	47	32100303	7	32100663	63	32100830	43
32100026	23	32100304	7	32100663	65	32100832	37
32100029	33	32100305	7	32100668	57	32100833	37
32100036	23	32100416	67	32100668	59	32100845	53
32100038	51	32100452	57	32100668	63	32100848	47
32100038	53	32100452*	59	32100668	65	32100849	47
32100038	55	32100452	63	32100669	57	32100909	47
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32100061	17	32100454	65	32100673	17	32100981	37
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32100072	21	32100464	63	32100695	41	32101296	13
32100073	21	32100464	65	32100696	41	32101296	17
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32100075	21	32100491	59	32100699	39	32101362	11
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32100084	21	32100492	59	32100708	43	32101644	41
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32101823	11	32103732	23	32104112	63	32104407	17
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55009145	43	55012310	11	71050189	13	71075058	75
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55009979	63	55012326	77	71050197	43	71075064	81
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55012184	47	55013492*	7	71070154	53	71082415	85
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55012186	37	64000501	13	71074120	73	71082492	37
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55012187	37	64000503	13	71074120	77	71082494	37
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